

ACCESSORIES & EQUIPMENT

Exterior Trim - Canyon, Colorado

SPECIFICATIONS

FASTENER SPECIFICATIONS

Application	Specification	
	Metric	English
Front Fender Paint Protector Screw	2.5 N.m	22 lb in
Lower Grille Bolt	6 N.m	53 lb in
Ornamentation Bar Bolt (Requires a NEW bolt.)	4 N.m	35 lb in
Ornamentation Bar Front Panel Bracket Bolt	9 N.m	80 lb in
Ornamentation Bar Guide Bolt	4 N.m	35 lb in
Ornamentation Bar Lower Bracket Bolt	24 N.m	18 lb ft
Ornamentation Bar Molding Bolt	5 N.m	44 lb in
Ornamentation Bar Side Rail Molding Clamp Bolt	12 N.m	106 lb in
Pickup Box Cargo Tie Down Loop Bolt	24 N.m	18 lb ft
Pickup Box Ornamentation Bar Molding Nut	3 N.m	27 lb in
Rear Pickup Box Paint Protector Screw	2.5 N.m	22 lb in
Upper Grille Bolt	2.5 N.m	22 lb in

VISUAL IDENTIFICATION

GRAPHICS/DECALS/EMBLEMS

The striping material highlights vehicle surface imperfections. Eliminate all of the following before applying the stripe or the decal:

- IMPORTANT:
- Dings
 - Rough metal
 - Paint defects
 - Uneven 2-tone paint breaklines

IMPORTANT: Apply stripes and decals in a clean environment where dust and fibers do not interfere with proper adhesion.

1. Clean the area where you will apply the decal.

1. Use the suitable solvents such as flash naphtha, or a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water.

2. Dry the area thoroughly with a clean lint-free cloth.

3. Repaint the area. Feather the paint in, if the paint is chipped.

2. Warm the body surface to 27-38°C (80-100°F).

3. Apply the tape stripe or the decals that wrap into the body openings or mount on flexible surfaces wet.

Use the following procedure for wet application of stripes and decals:

Mont Duponal WA or the equivalent for a wetting agent. Do not use a soap solution.

5. Spray a mist of solution onto the body area.
6. Peel the backing away from the decal.
7. Spray the adhesive backing of the decal in hot, humid weather with a mist of the wetting solution.
8. Position the decal in the desired location on the body surface.
9. Using a dampened squeegee, starting at the center of the decal, work from the center outward in both directions.
10. Squeegee the decal, in position, onto the body, removing any air bubbles along with the wetting solution.
11. Pull the decal back onto itself in order to remove the premask from the decal.
12. Squeegee the decal again.
13. Prick any air bubbles with a pin, if present.

REPAIR INSTRUCTIONS

EMBLEM/NAMEPLATE REPLACEMENT

CAUTION: Refer to [Exterior Trim Emblem Removal Caution](#) .

1. The part and vehicle surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain inside in a temperature range of 21Â°C (70Â°F) for 1 hour after assembly to allow the adhesive to develop sufficient bond strength.
2. Using masking tape, mark two sides of the placement where the old emblem/nameplate was placed.
3. Use a heat gun or equivalent, to heat the adhesive backed emblem/nameplates.
4. A flat-bladed plastic tool can assist in the removal process.
5. Wipe the vehicle surface area with a 50/50 solution by volume of isopropyl alcohol and clean drinkable water.
6. Dry the area with a clean lint-free cotton cloth.
7. Close any doors, liftgates, endgates and rear compartment lids where emblem/nameplates are to be placed.
8. When removing protective liners from adhesive backed emblem/nameplates, be careful not to touch the adhesive tape or allow the tape to come in contact with dirt or any foreign matter prior to the placement and adhesion.
9. Remove the protective liner from the emblem/nameplate.
10. Position, align and press the emblem/nameplate to the previously marked location.
11. Using a clean towel and the palm of the hand, press firmly for approximately 30 seconds, the emblem/nameplate to the vehicle body panel surface.
12. Ensure the emblem/nameplate is attached firmly to the body panel surface.
13. Remove the masking tape and clean all tape residue from the vehicle body panel surface around the emblem/nameplate attachment location.

BODY PANEL PAINT PROTECTOR REPLACEMENT

1. The paint protective film and vehicle surface temperature should be 13-32Â°C (55-90Â°F) for best results.
2. Automatic car washes should be avoided for at least 24 hours after the paint protective film application.
3. Wipe the vehicle surface with isopropyl alcohol or flash naphtha at the application area.
4. Dry the surface with a clean lint-free cloth.
5. Create a mixture of 25 percent isopropyl alcohol and 75 percent water and two drops of baby shampoo per 16 oz of fluid mixture.

Callout	Component Name
	the backing liner from the protective film patch
	7. Use the solution to liberally spray the adhesive side of the protective patch, the mounting location along with your hands.
	8. Position the paint protective film patch to the desired location on the vehicle.
	9. Spray the surface of the film with the alcohol, water and soap solution.
	10. Using a dampened squeegee, start at the center of the protective patch, working outward in order to remove the air and solution from under the protective patch.
	11. Release any air bubbles with a pin.
	12. Dry the surface with a clean, lint-free cotton cloth.

FRONT FENDER PAINT PROTECTOR REPLACEMENT

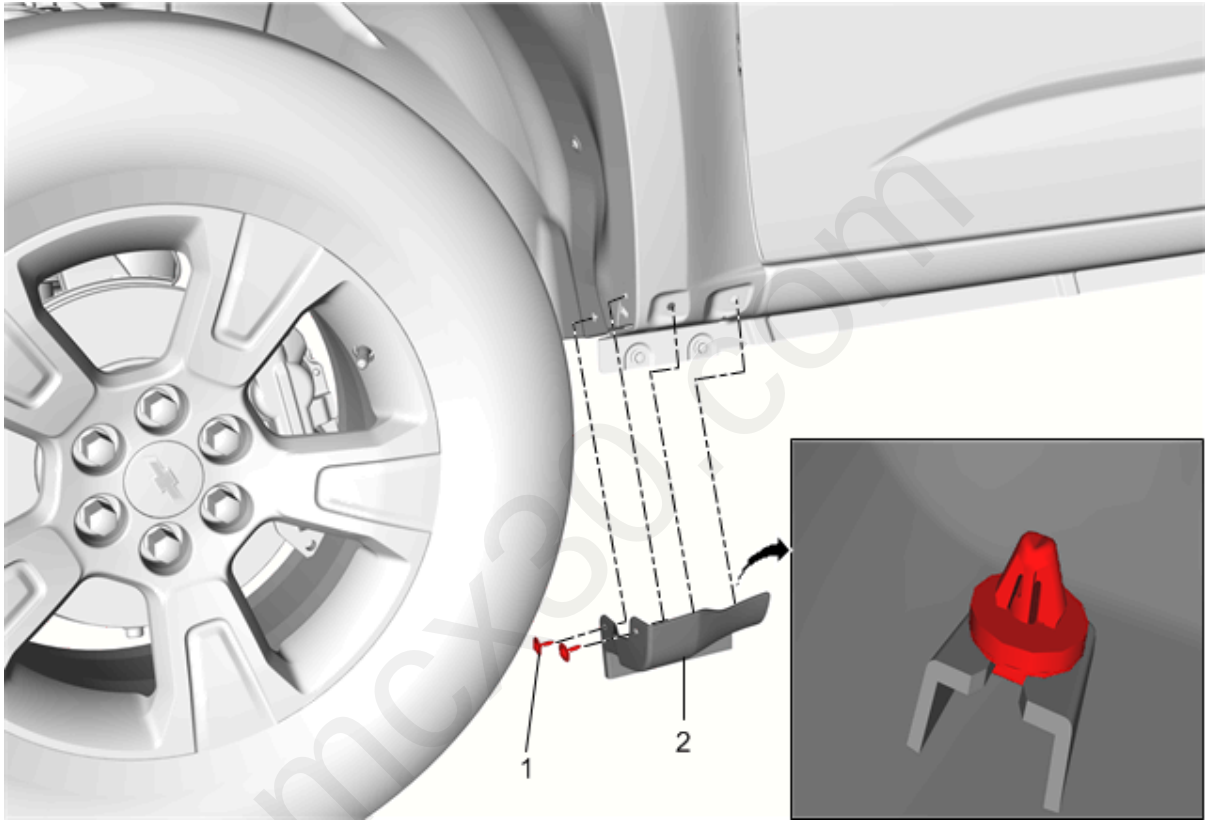


Fig. 1: Front Fender Paint Protector
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Fender Paint Protector Screw (Qty: 2) CAUTION: Refer to Fastener Caution . Tighten: 2.5 N.m (22 lb in)
2	Front Fender Paint Protector Procedure With a trim-type release tool disengage the 2 retainers.

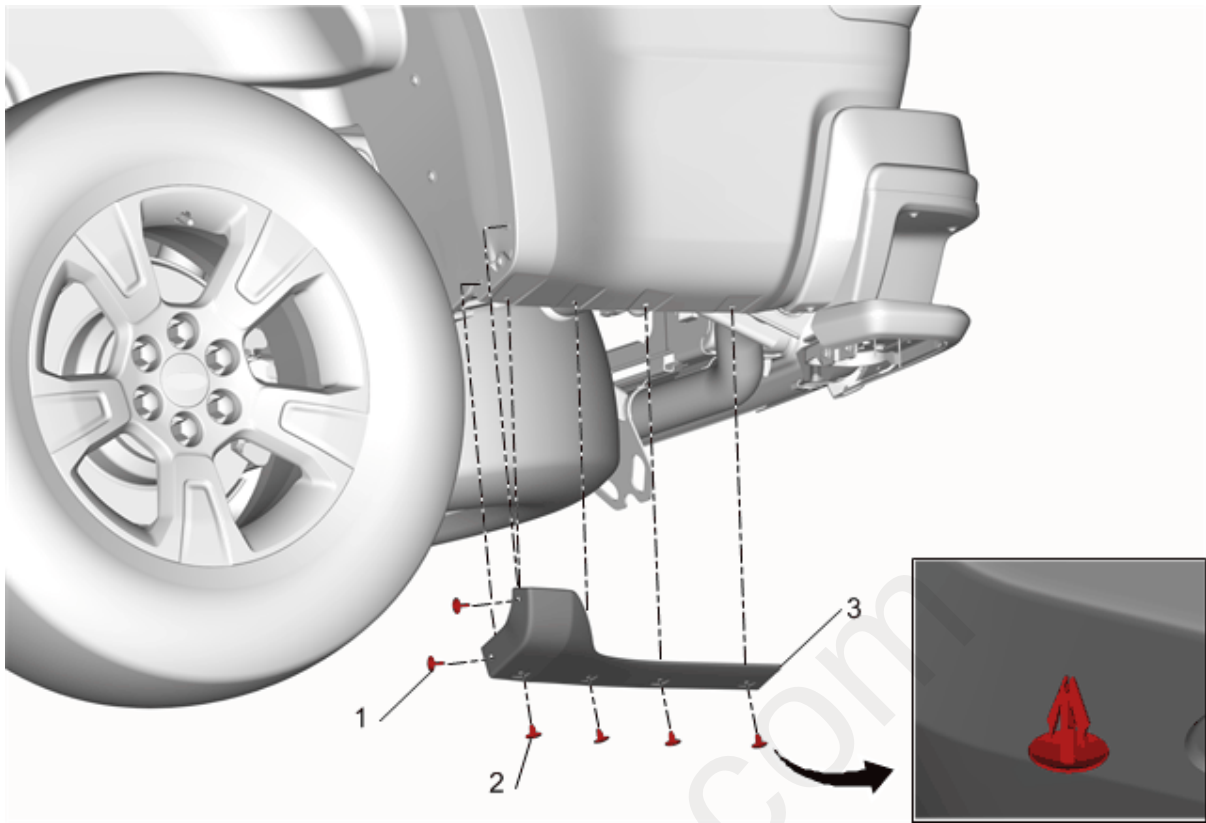


Fig. 2: Rear Pickup Box Paint Protector
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Rear Pickup Box Paint Protector Screw (Qty: 2) CAUTION: Refer to Fastener Caution . Tighten 2.5 N.m (22 lb in)
2	Rear Pickup Box Paint Protector Retainer (Qty 4) Procedure With a trim-type release tool disengage the 4 retainers.
3	Rear Pickup Box Paint Protector

FRONT SIDE DOOR EMBLEM/NAMEPLATE REPLACEMENT (COLORADO)

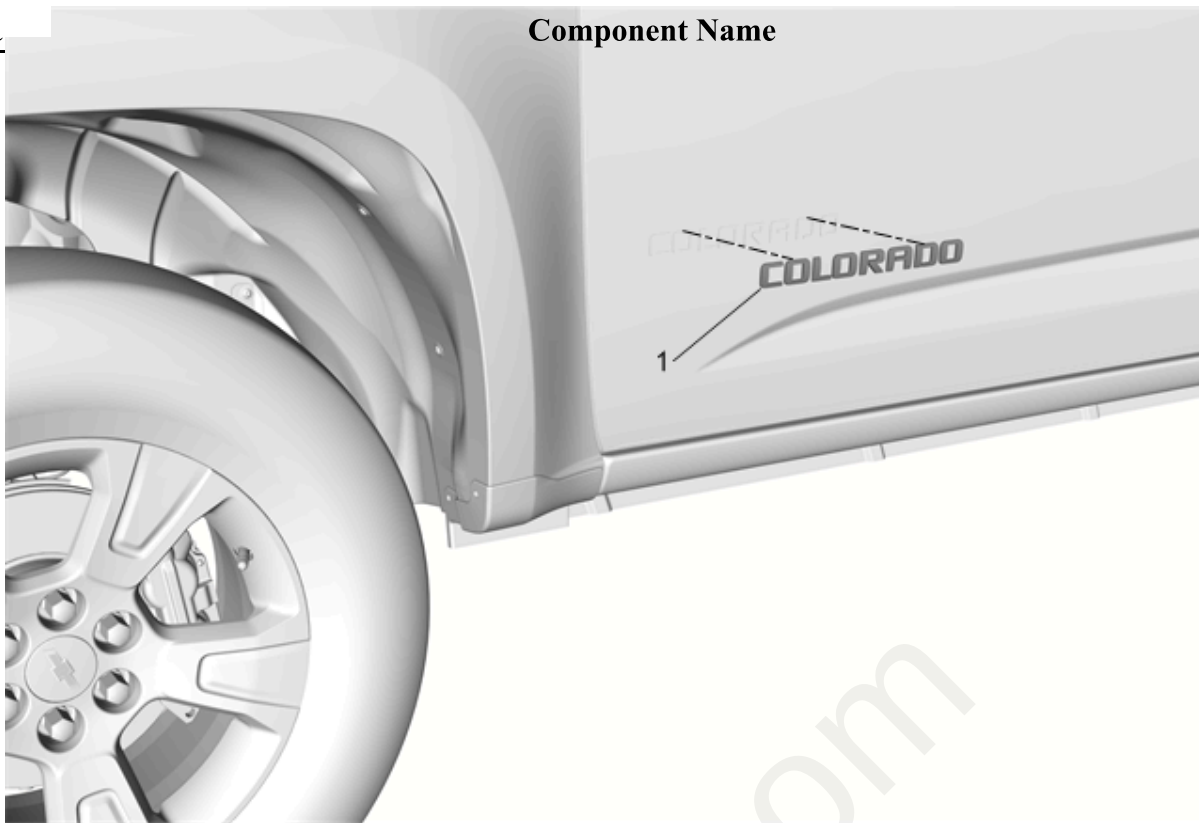


Fig. 3: Front Side Door Emblem/Nameplate (Colorado)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Side Door Emblem/Nameplate CAUTION: Refer to Exterior Trim Emblem Removal Caution . Procedure 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front side door nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the front side door nameplate to ensure full adhesion is made.

FRONT SIDE DOOR EMBLEM/NAMEPLATE REPLACEMENT (CANYON)

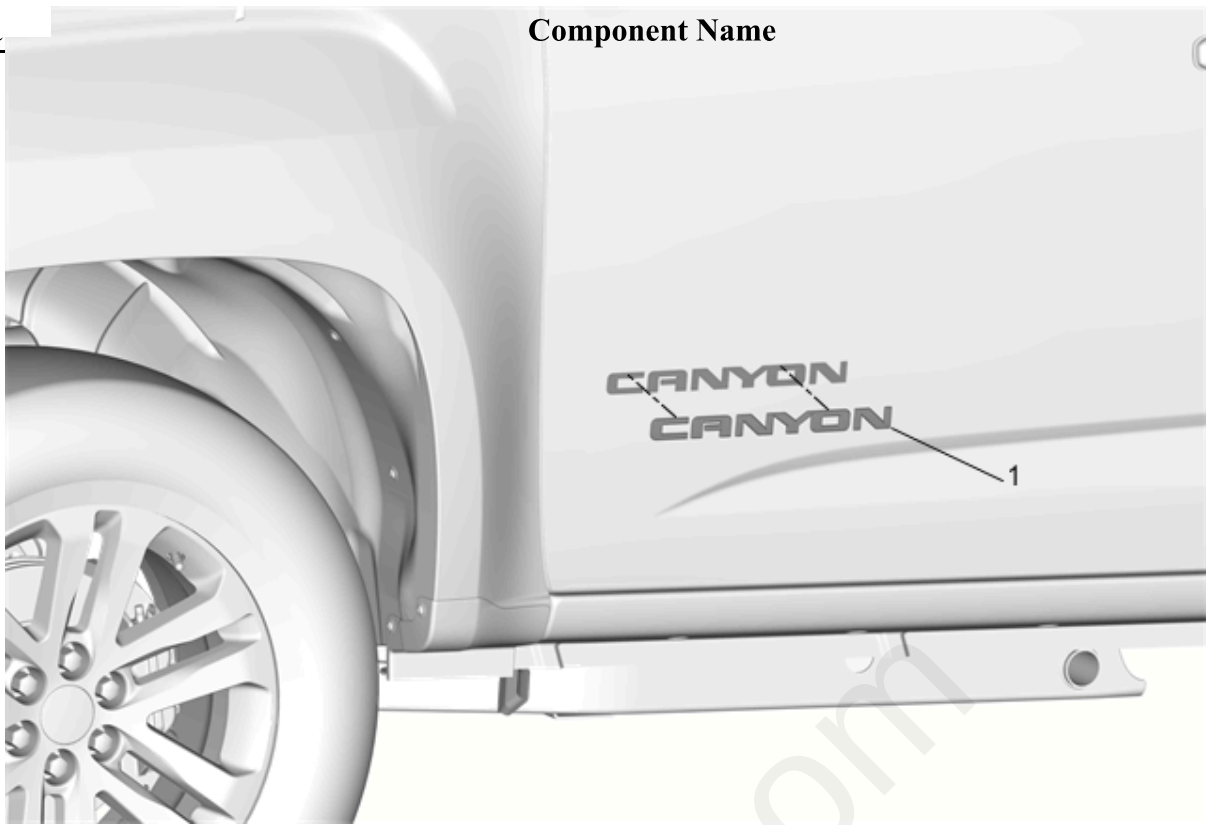


Fig. 4: Front Side Door Emblem/Nameplate (Canyon)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Side Door Emblem/Nameplate CAUTION: Refer to Exterior Trim Emblem Removal Caution . Procedure 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front side door nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the front side door nameplate to ensure full adhesion is made.

FRONT SIDE DOOR EMBLEM/NAMEPLATE REPLACEMENT (CANYON - ALL TERRAIN)

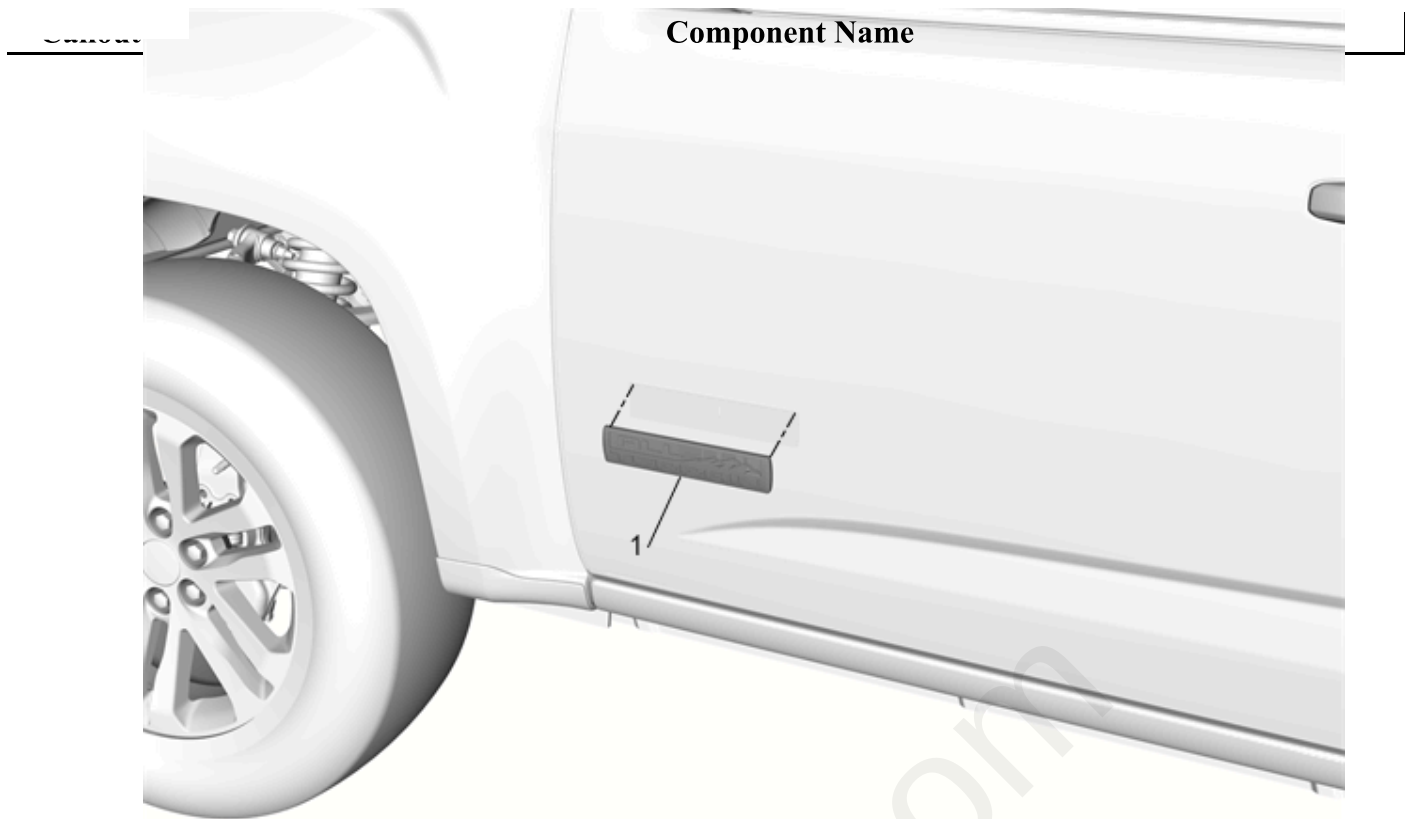


Fig. 5: Front Side Door Emblem/Nameplate
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Side Door Emblem/Nameplate CAUTION: Refer to Exterior Trim Emblem Removal Caution . Procedure 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front side door nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the front side door nameplate to ensure full adhesion is made.

FRONT SIDE DOOR WINDOW FRAME REAR BLACKOUT TAPE REPLACEMENT

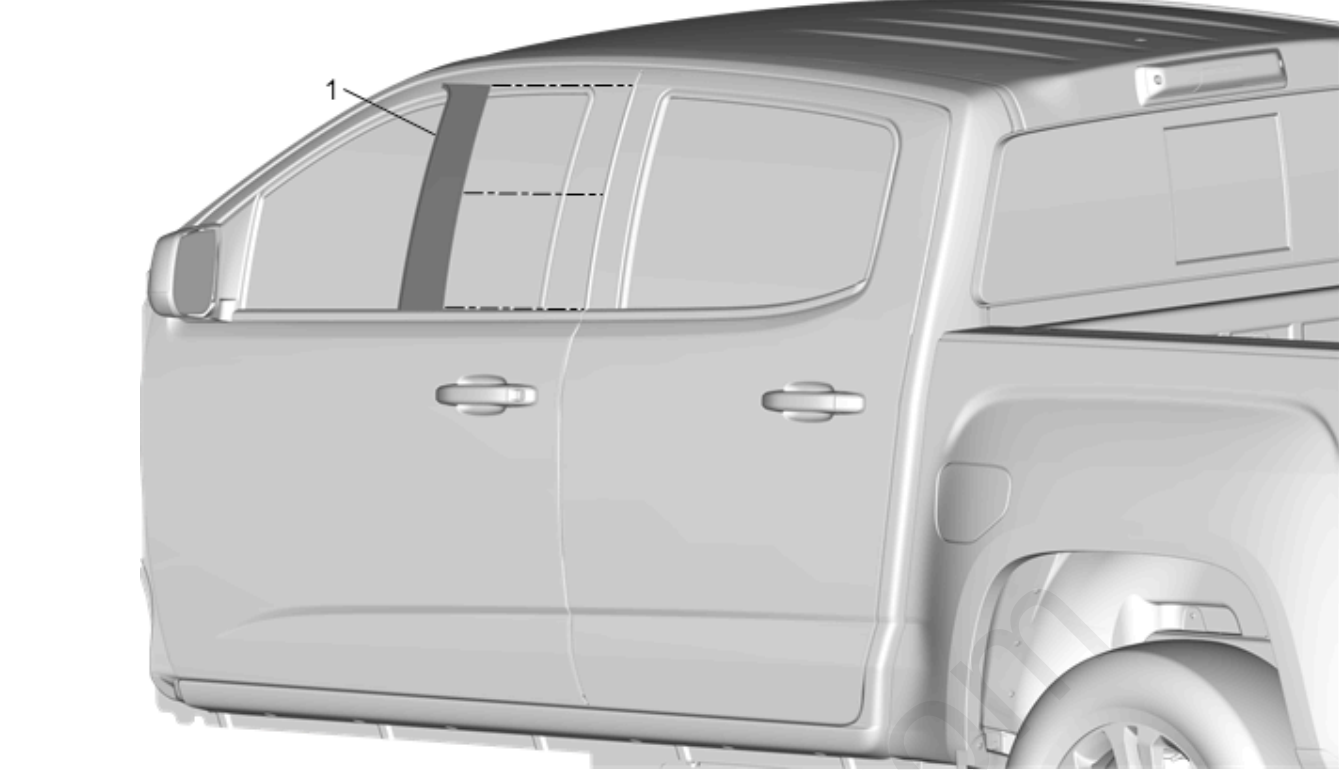


Fig. 6: Front Side Door Window Frame Rear Blackout Tape

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures 1. Remove the front side door window belt reveal molding. Refer to <u>Front Side Door Window Belt Reveal Molding Replacement</u> . 2. Grasp upper corner of the window weatherstrip, pull downward releasing the assembly from the door frame. NOTE: Do not need to remove the weatherstrip assembly. Just partially peel off the weatherstrip to attach the tape.	

	Component Name
1	Front Side Door Window Frame Rear Applique Tape Procedure 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front side door nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. Fit the tape pre-mask line to the panel character line. 5. Peel off the inside paper. 6. Attach the tape to the door panel. 7. Press the tape by using a squeegee or equivalent. 8. Peel off the outside paper. 9. Wrap the corner areas of the tape. 10. Inspect the tape is properly attached. NOTE: This applique is an adhesive tape.

REAR SIDE DOOR WINDOW FRAME FRONT APPLIQUE TAPE REPLACEMENT

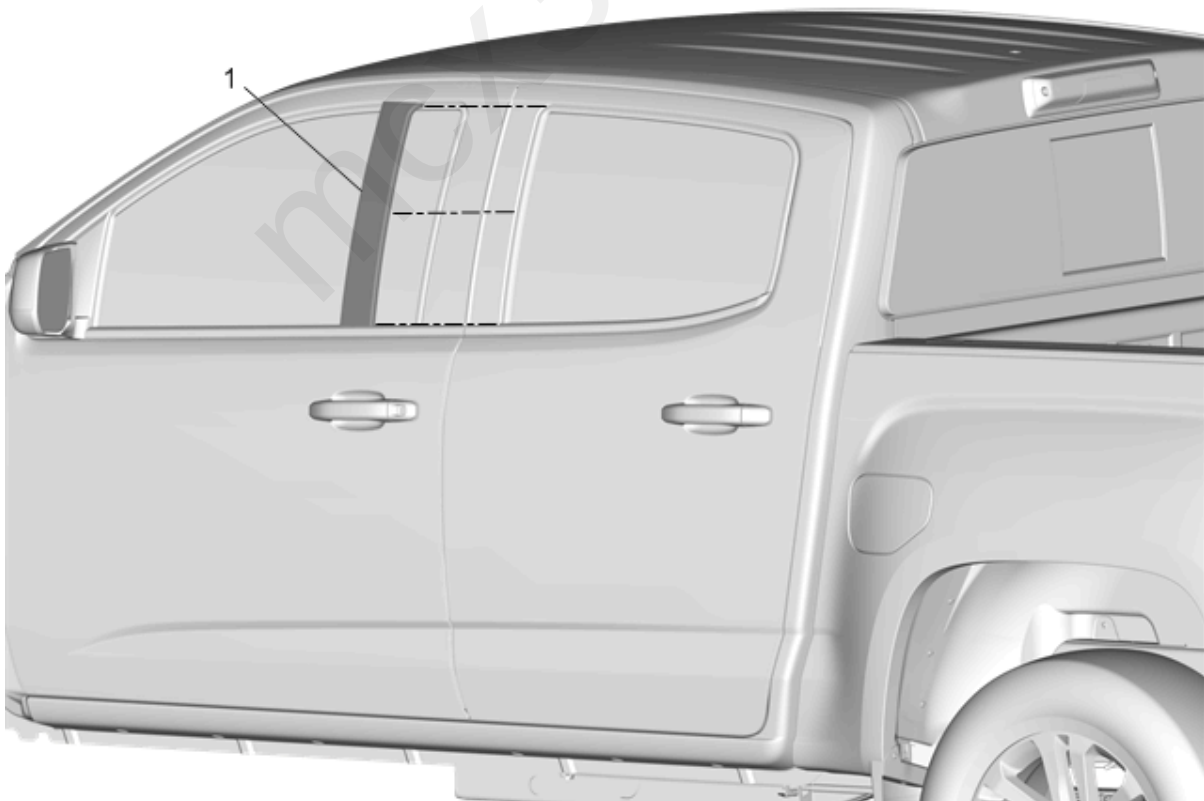


Fig. 7: Rear Side Door Window Frame Front Applique Tape
Courtesy of GENERAL MOTORS COMPANY

Component Name	
Callout	Component Name
Preliminary Procedures 1. Remove the Rear Side Door Window Belt Reveal Molding. Refer to Rear Side Door Window Belt Reveal Molding Replacement 2. Grasp upper corner of the window weatherstrip, pull downward releasing the assembly from the door frame. NOTE: Do not need to remove the weatherstrip assembly. Just partially peel off the weatherstrip to attach the tape.	
1	Rear Side Door Window Frame Front Applique Tape Procedure 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front side door nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. Fit the tape pre-mask line to the panel character line. 5. Peel off the inside paper. 6. Attach the tape to the door panel. 7. Press the tape by using a squeegee or equivalent. 8. Peel off the outside paper. 9. Wrap the corner areas of the tape. 10. Inspect the tape is properly attached. NOTE: This applique is an adhesive tape.

FRONT FOG LAMP BEZEL REPLACEMENT

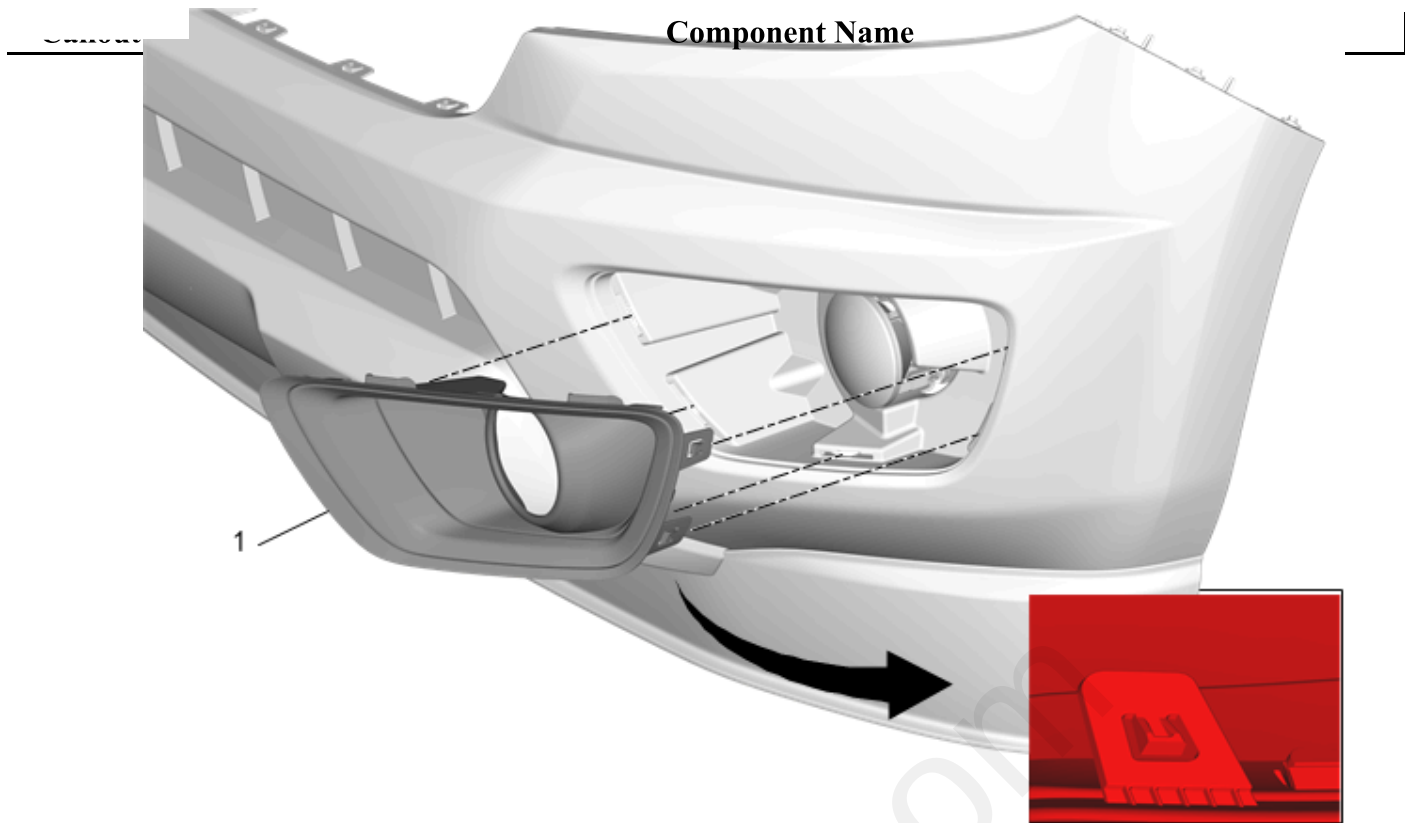


Fig. 8: Front Fog Lamp Bezel
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement (GMC) Front Bumper Fascia Replacement (Chevrolet) .	
1	Front Fog Lamp Bezel Procedure With a suitable flat bladed tool release the locking tabs and pull forward from the front bumper fascia to remove.

FRONT LICENSE PLATE BRACKET REPLACEMENT

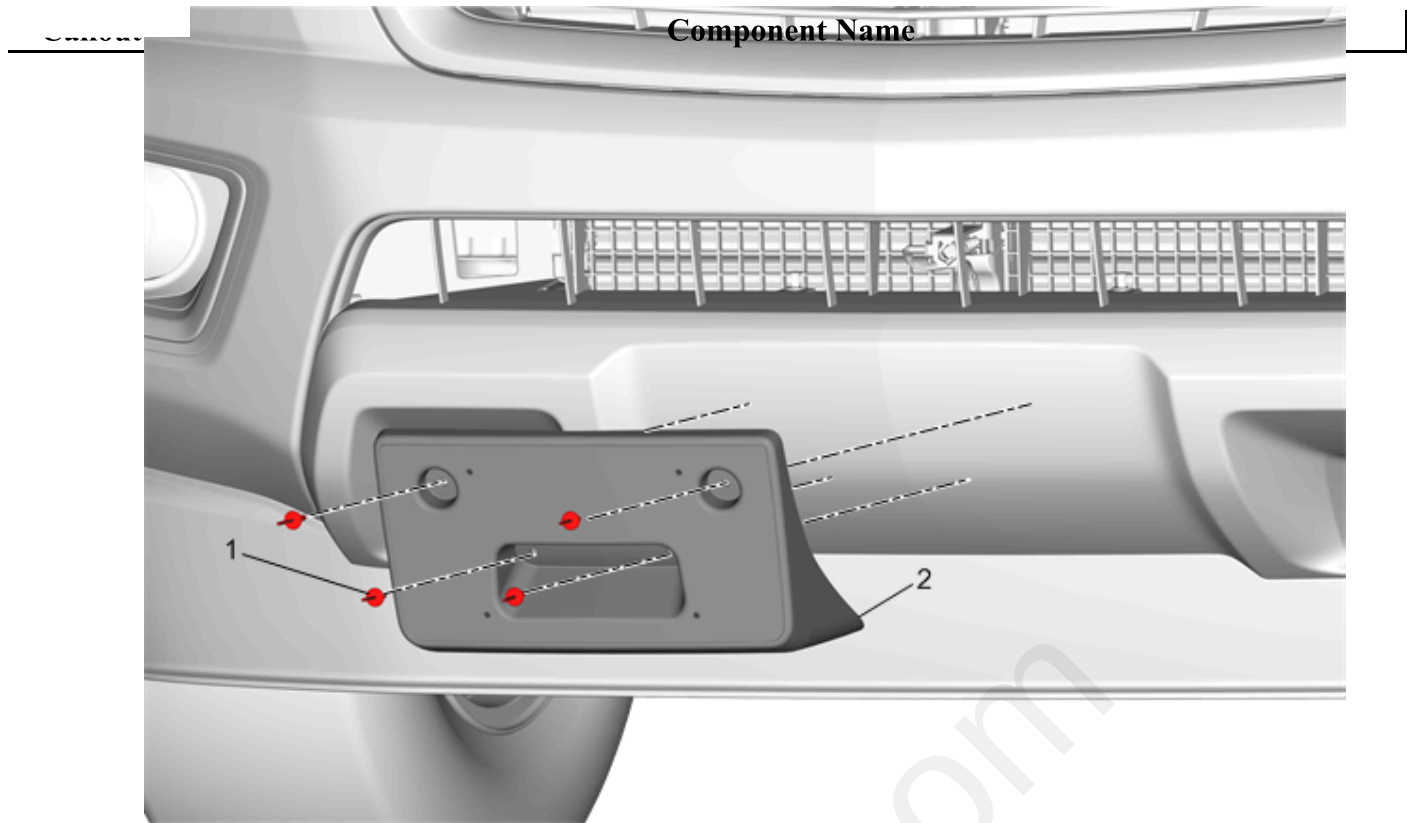


Fig. 9: Front License Plate Bracket
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front License Plate Bracket Rivet (Qty: 4) WARNING: Refer to Eye Protection Warning . CAUTION: Refer to Fastener Caution .
2	Front License Plate Bracket

PICKUP BOX SIDE DECAL REPLACEMENT (4X4)

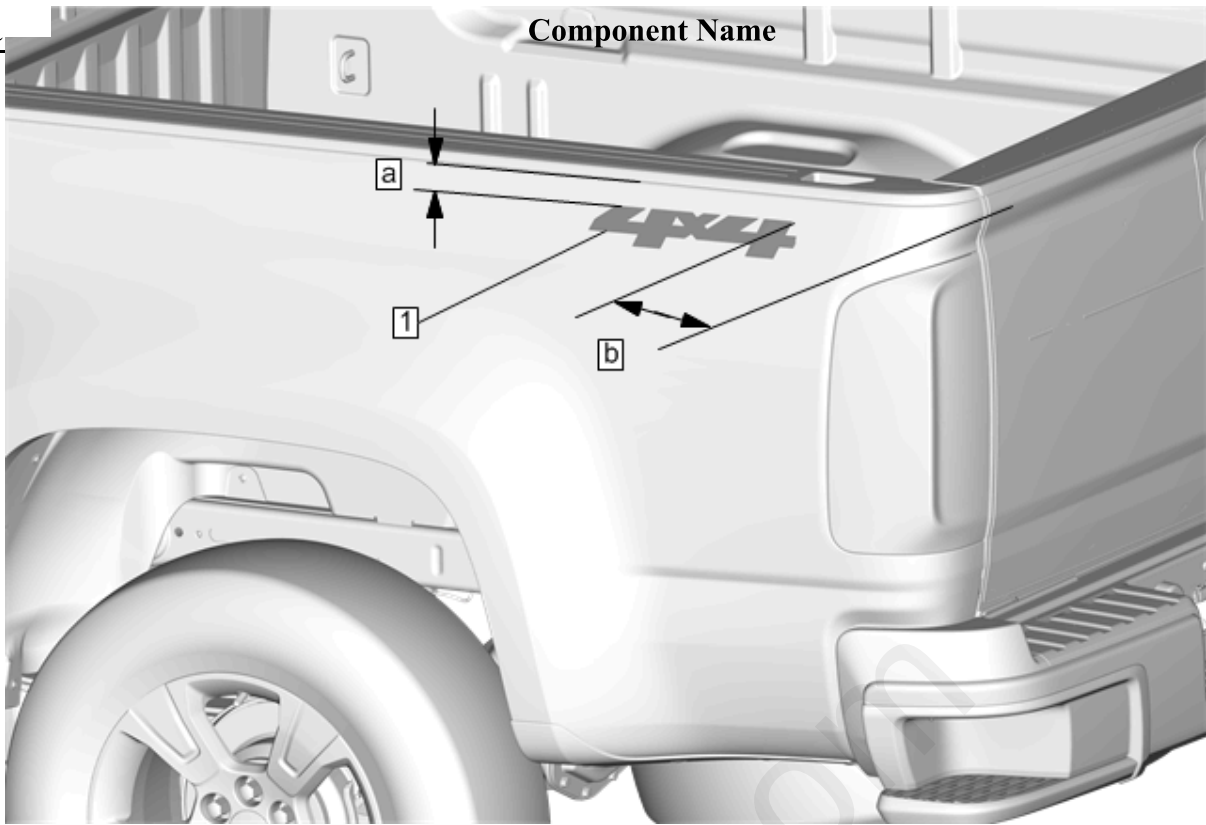


Fig. 10: Pickup Box Side Decal

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name

	Component Name
1	Pickup Box Side Decal (4X4) CAUTION: Refer to Exterior Trim Emblem Removal Caution . Procedure 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the pickup box side decal. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the pickup box side decal to ensure full adhesion is made. Measurement 1. A equals the measurement from the top body feature line to the top of the decal which is (31.5 mm). 2. Apply a line using masking tape to indicate that reference point. 3. B equals the measurement from the tailgate feature line to the top right point of the # 4 on the decal is (249.4 mm). 4. Apply a line using masking tape to indicate that reference point.

PICKUP BOX SIDE DECAL REPLACEMENT (Z71)

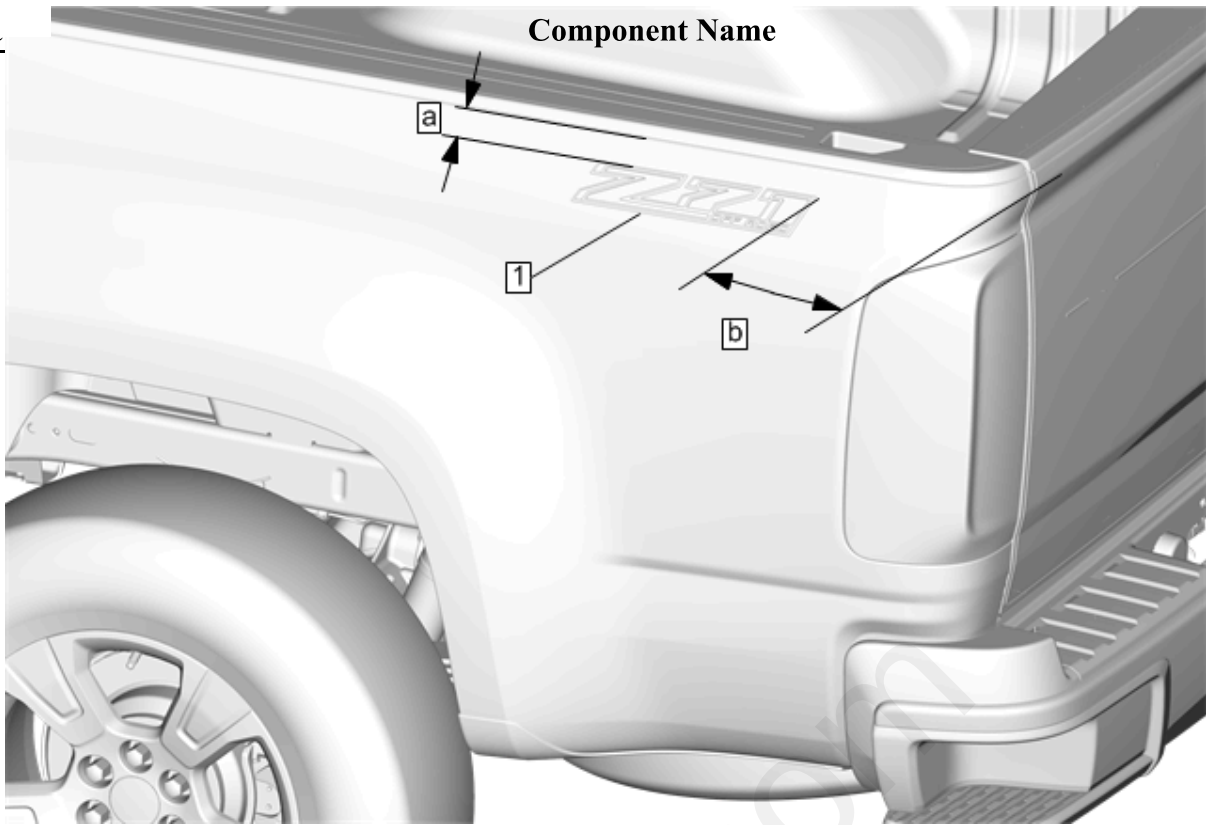


Fig. 11: Pickup Box Side Decal (Z71)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name

	Component Name
1	Pickup Box Side Decal (Z71) CAUTION: Refer to Exterior Trim Emblem Removal Caution . Procedure 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the pickup box side decal. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the pickup box side decal to ensure full adhesion is made. Measurement 1. A equals the measurement from the top body feature lint to the top of the decal which is (31.5 mm). 2. Apply a line using masking tape to indicate that reference point. 3. B equals the measurement from the tailgate feature line to the top right point of the # 1 on the decal is (249.4 mm). 4. Apply a line using masking tape to indicate that reference point.

HOOD EMBLEM/NAMEPLATE REPLACEMENT (DURAMAX)

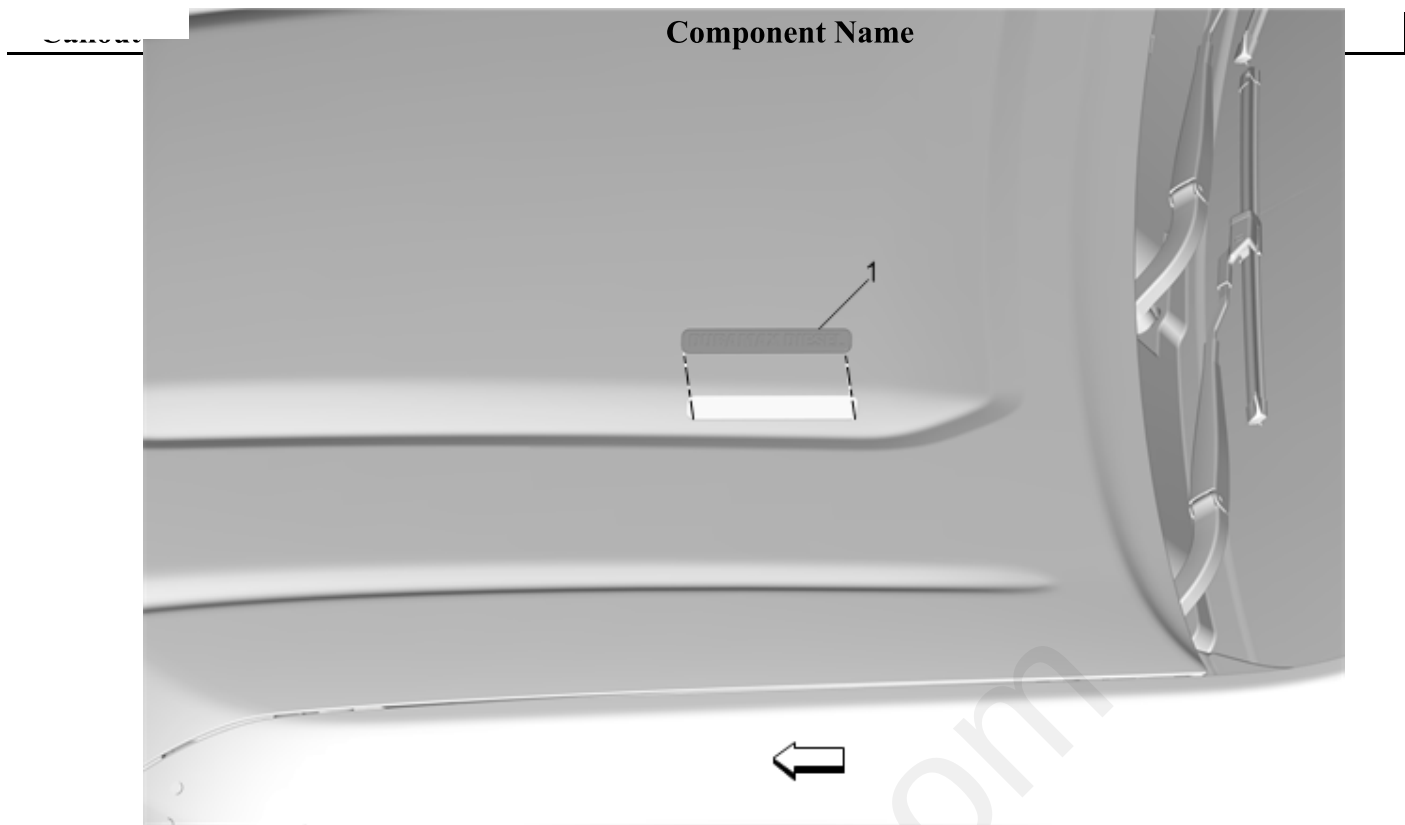


Fig. 12: Hood Emblem/Nameplate (Duramax)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Hood Emblem/Nameplate CAUTION: Refer to Exterior Trim Emblem Removal Caution . Procedure 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the hood emblem. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the hood emblem to ensure full adhesion is made.

FRONT GRILLE EMBLEM/NAMEPLATE REPLACEMENT (CANYON)

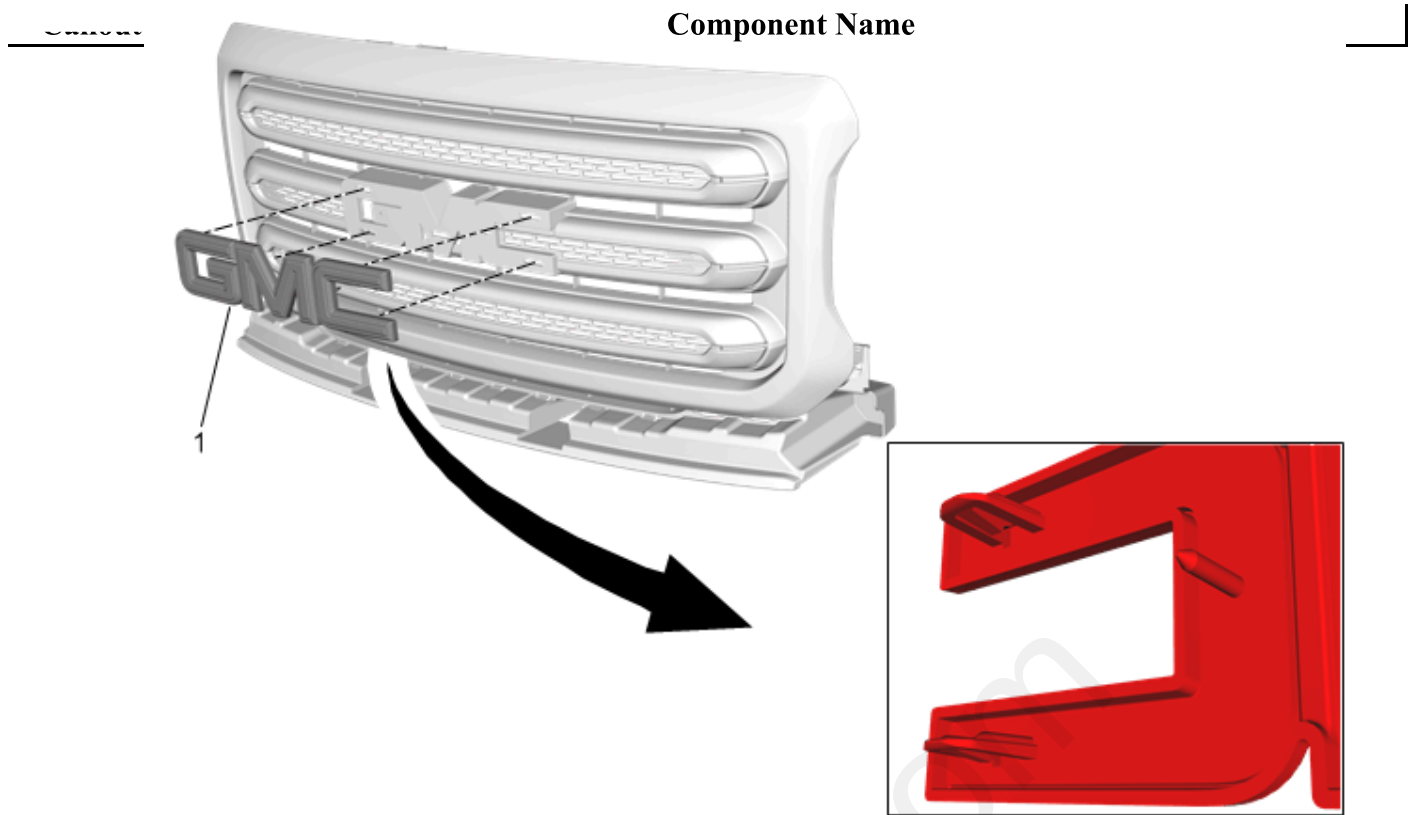


Fig. 13: Front Grille Emblem/Nameplate (Canyon)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement (GMC) .	
1	Front Grille Emblem Procedure With a suitable flat bladed tool release the 4 locking tabs and pull the front grille emblem from the front upper grille.

FRONT GRILLE EMBLEM/NAMEPLATE REPLACEMENT (COLORADO)

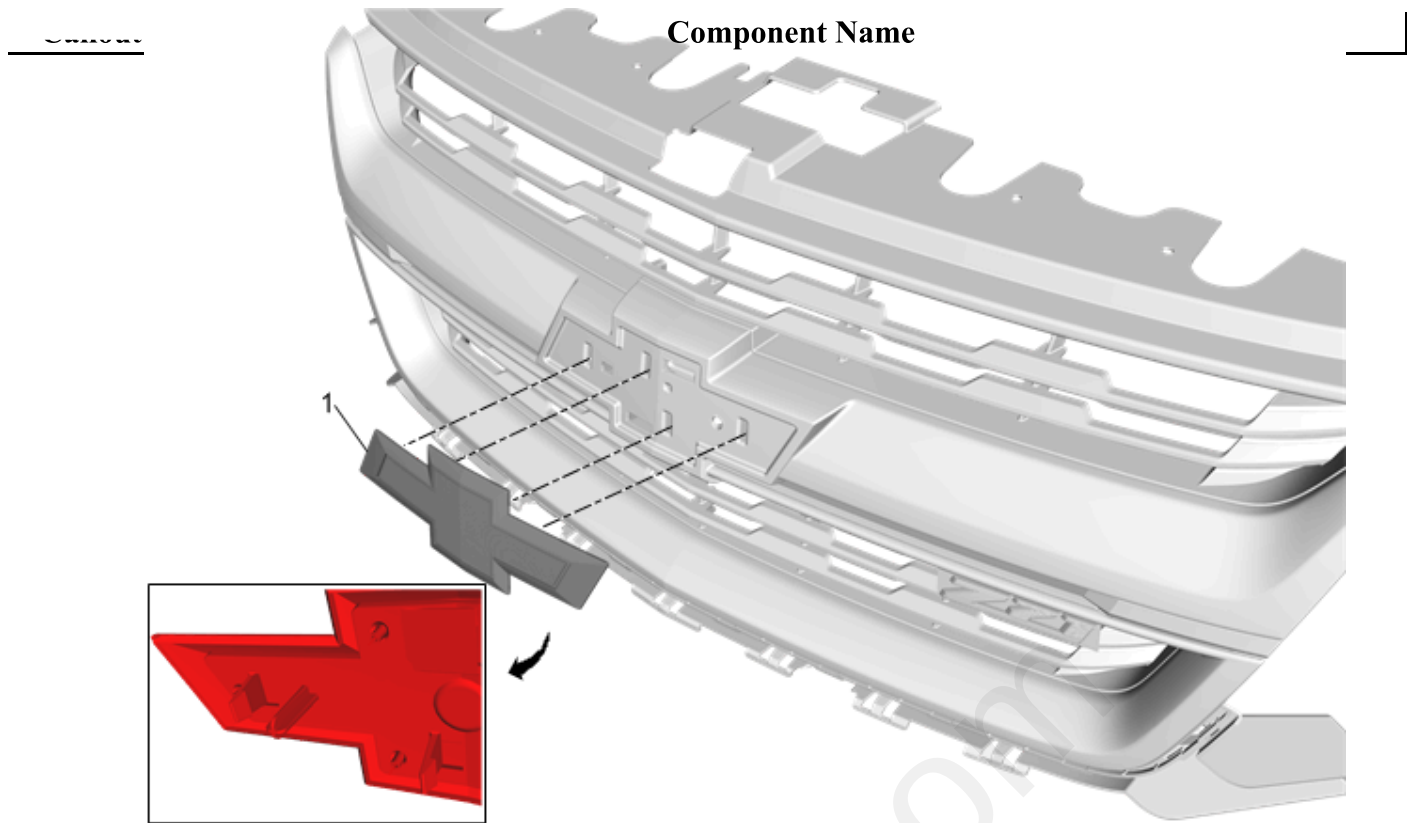


Fig. 14: Front Grille Emblem/Nameplate (Colorado)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement (Chevrolet) .	
1	Front Grille Emblem Procedure With a suitable flat bladed tool release the 4 locking tabs and pull the front grille emblem from the front upper grille.

FRONT GRILLE EMBLEM/NAMEPLATE REPLACEMENT (COLORADO Z71)

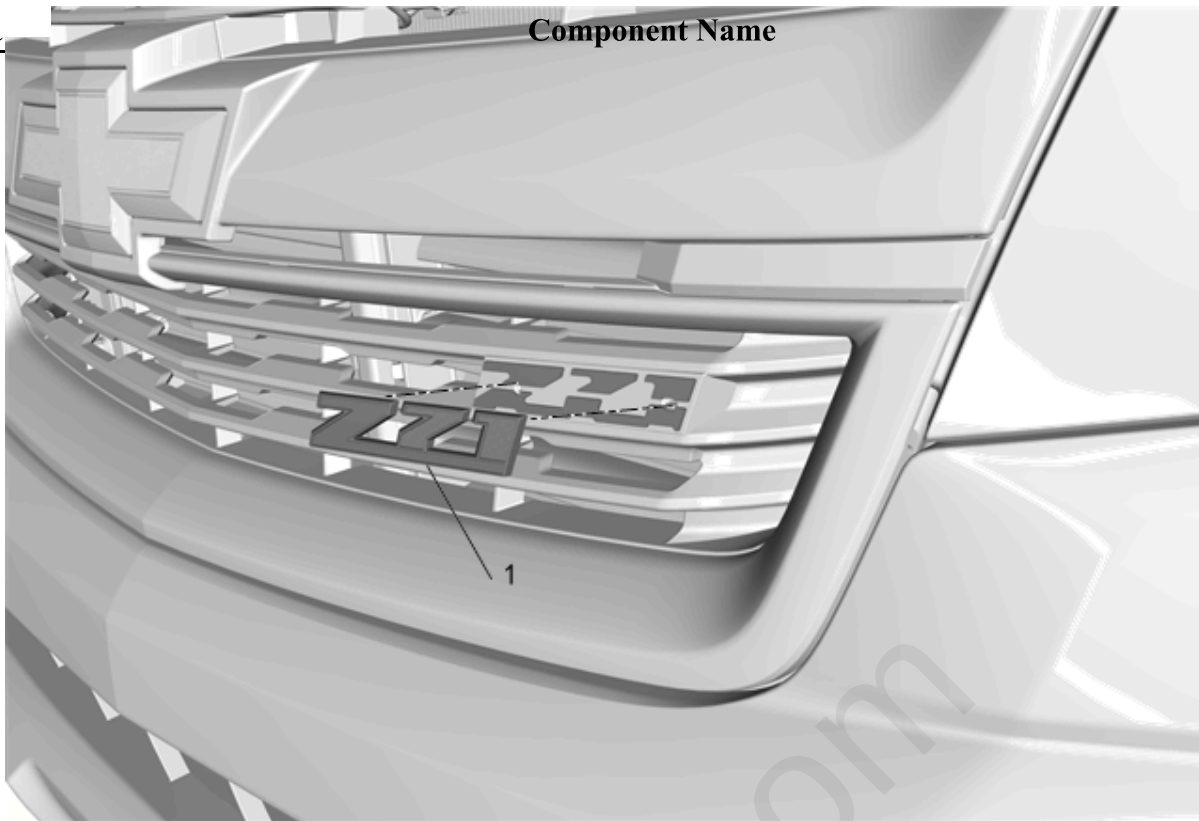


Fig. 15: Front Grille Emblem/Nameplate (Colorado Z71)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Grille Emblem/Nameplate (Z71) CAUTION: Refer to Exterior Trim Emblem Removal Caution . Procedure 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front grille emblem/nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the front grille emblem/nameplate to ensure full adhesion is made.

ENDGATE EMBLEM/NAMEPLATE REPLACEMENT (BOWTIE)

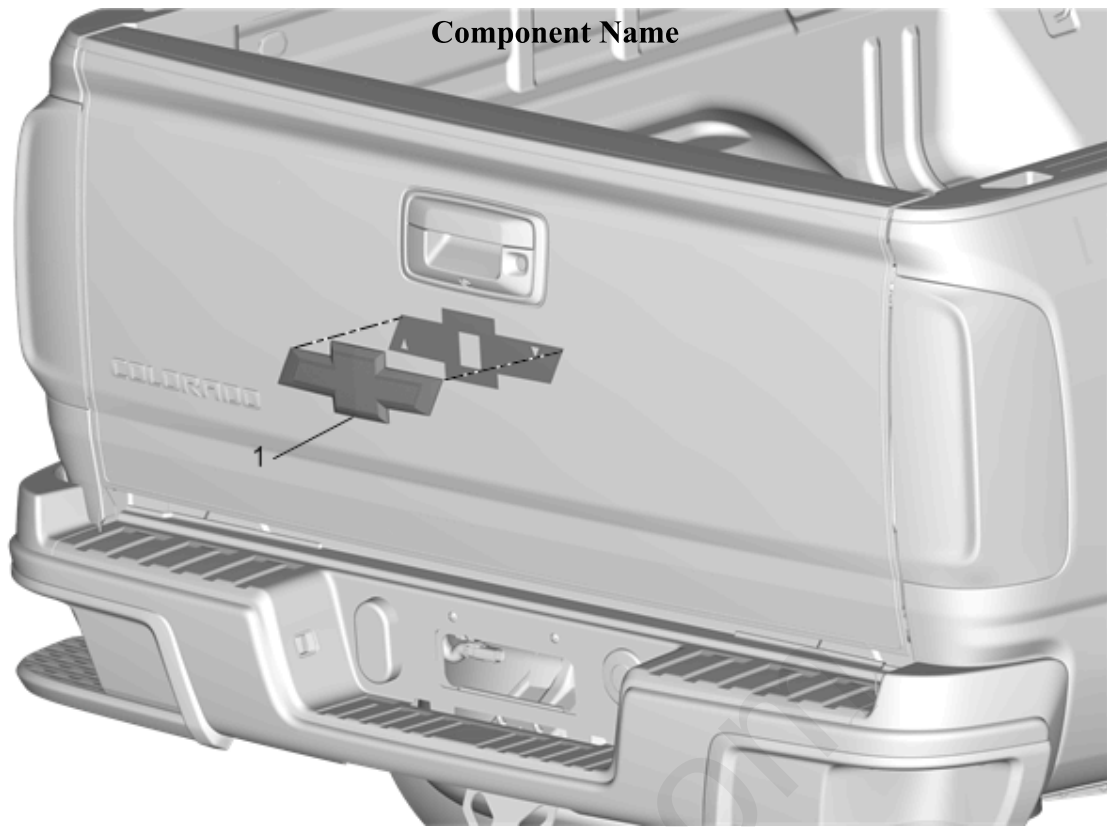


Fig. 16: Endgate Emblem/Nameplate (Bowtie)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Endgate Emblem (Bowtie) CAUTION: Refer to Exterior Trim Emblem Removal Caution . Procedure 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate emblem. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the endgate emblem to ensure full adhesion is made.

ENDGATE EMBLEM/NAMEPLATE REPLACEMENT (COLORADO)

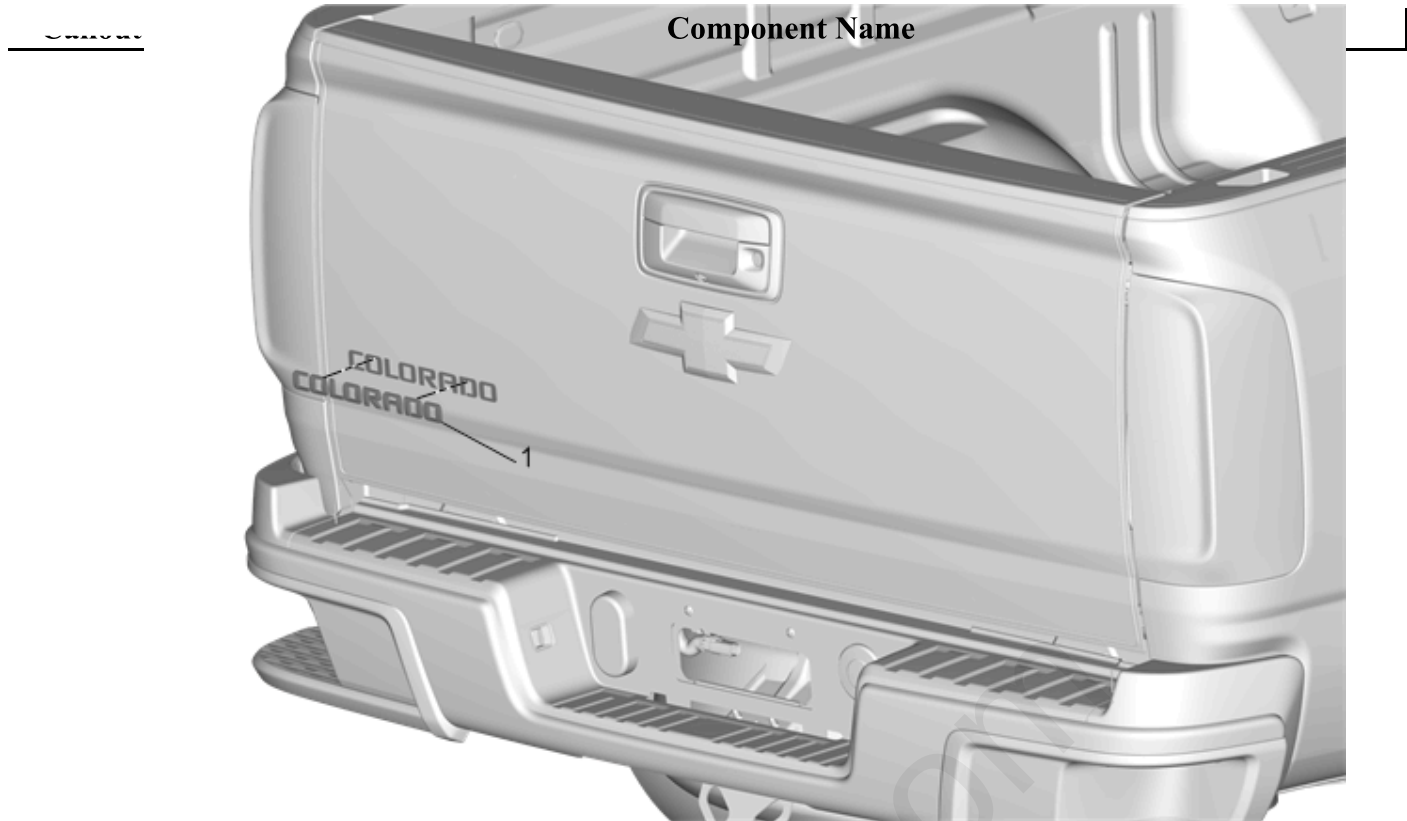


Fig. 17: Endgate Emblem/Nameplate (Colorado)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Endgate Emblem (Colorado) CAUTION: Refer to Exterior Trim Emblem Removal Caution . Procedure 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate emblem. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the endgate emblem to ensure full adhesion is made.

ENDGATE EMBLEM/NAMEPLATE REPLACEMENT (GMC)

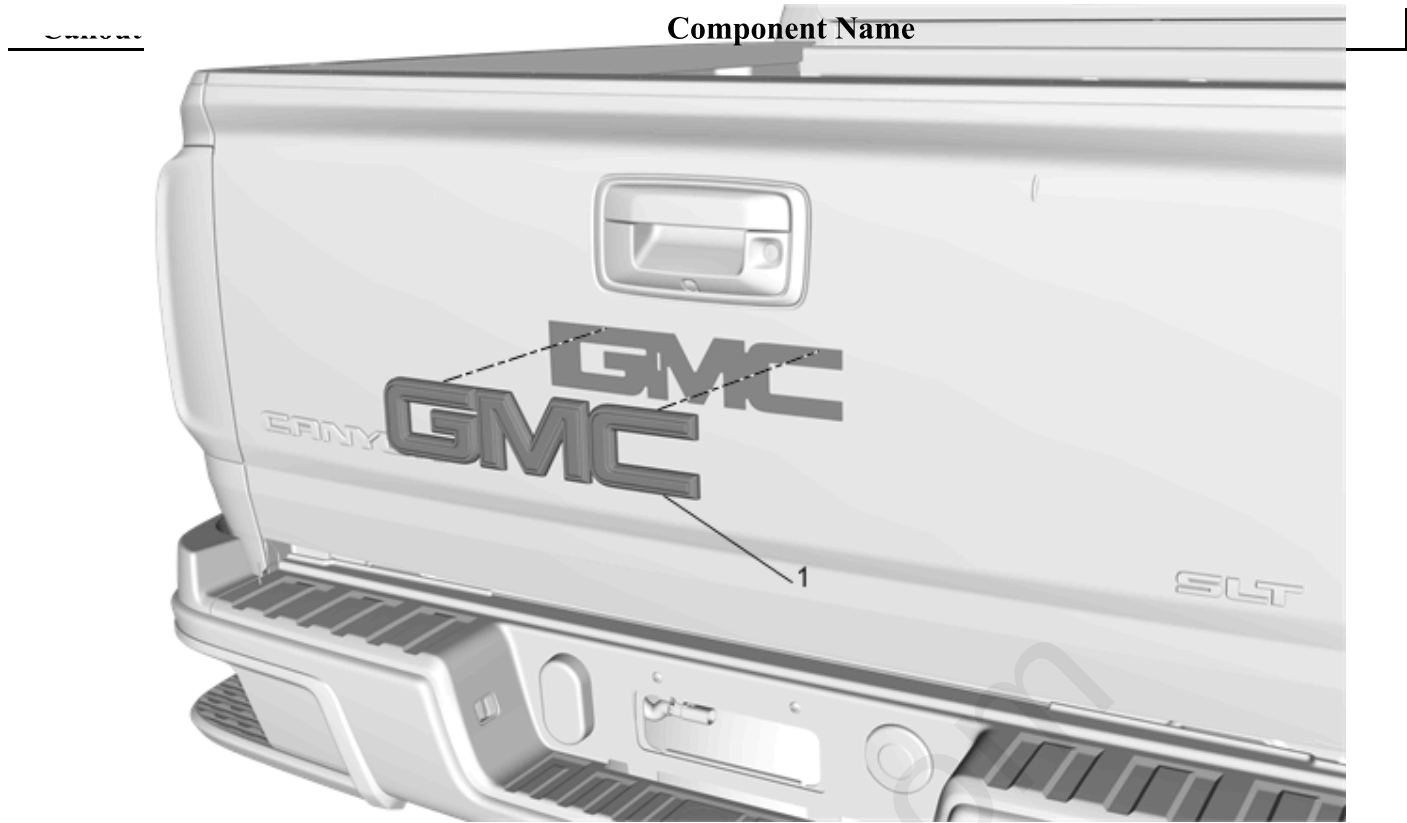


Fig. 18: Endgate Emblem/Nameplate (GMC)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Endgate Emblem (Bowtie) CAUTION: Refer to Exterior Trim Emblem Removal Caution . Procedure 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate emblem. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the endgate emblem to ensure full adhesion is made.

ENDGATE EMBLEM/NAMEPLATE REPLACEMENT (CANYON)

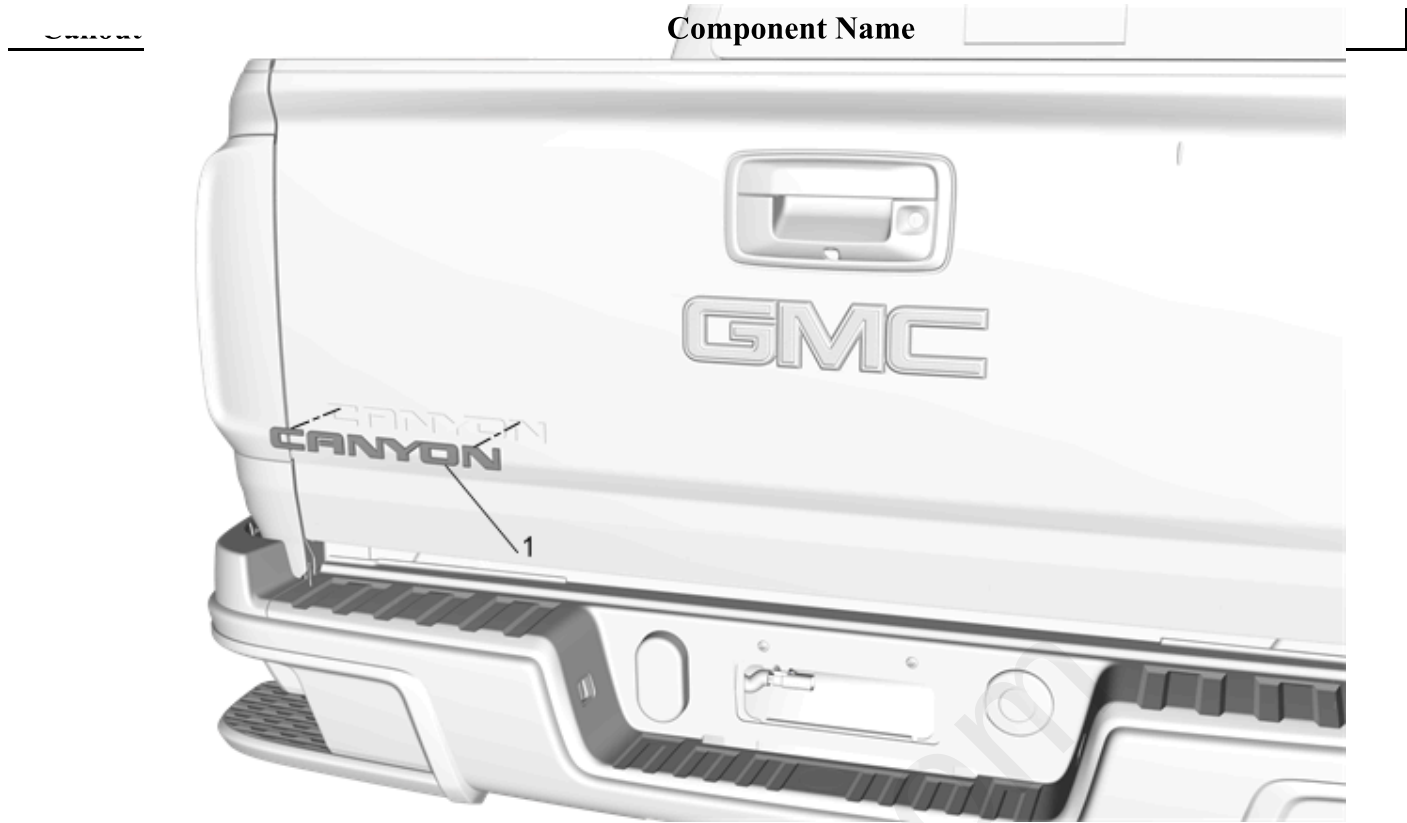


Fig. 19: Endgate Emblem/Nameplate (Canyon)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Endgate Emblem (Canyon) CAUTION: Refer to <u>Exterior Trim Emblem Removal Caution</u> . Procedure 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate emblem. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the endgate emblem to ensure full adhesion is made.

ENDGATE MARKETING PACKAGE NAMEPLATE REPLACEMENT

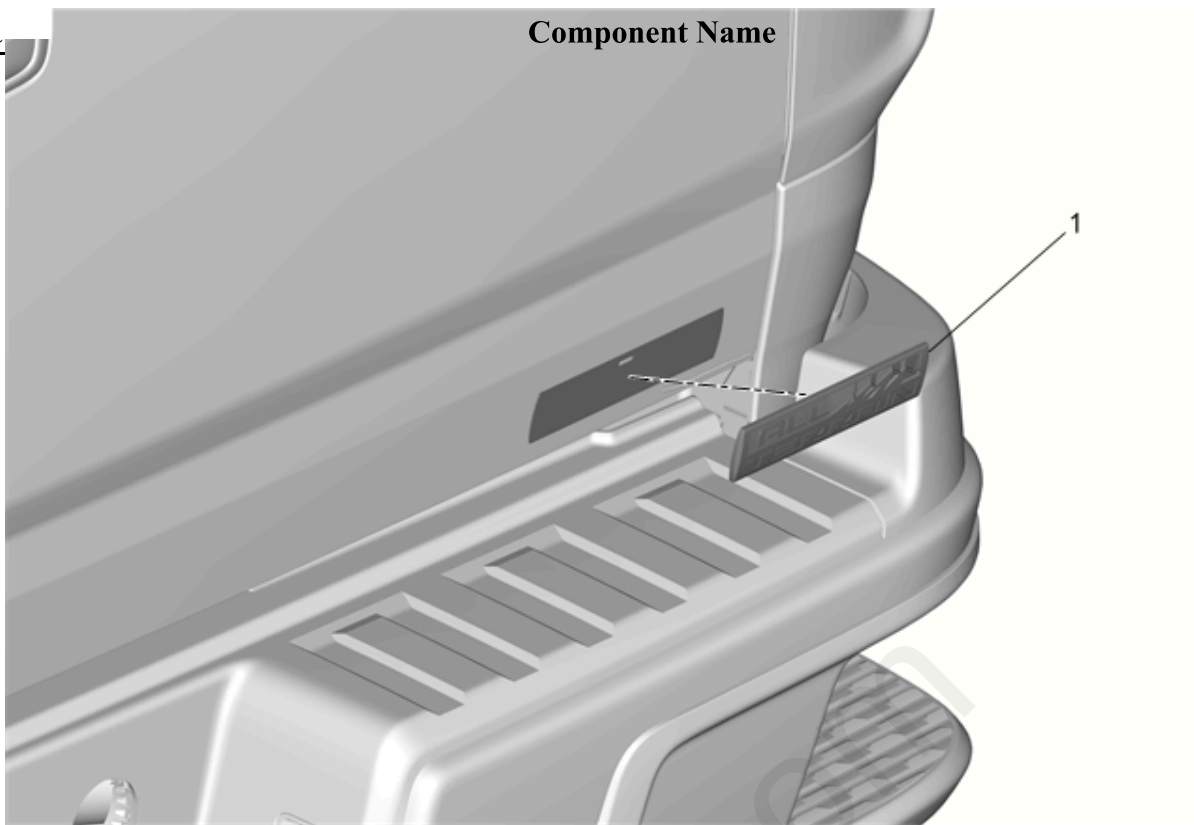


Fig. 20: Endgate Marketing Package Nameplate
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Endgate Marketing Package Nameplate (All Terrian) CAUTION: Refer to Exterior Trim Emblem Removal Caution . Procedure 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate marketing package nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the endgate marketing package nameplate to ensure full adhesion is made.

ENDGATE TRIM LEVEL NAMEPLATE REPLACEMENT (LT)

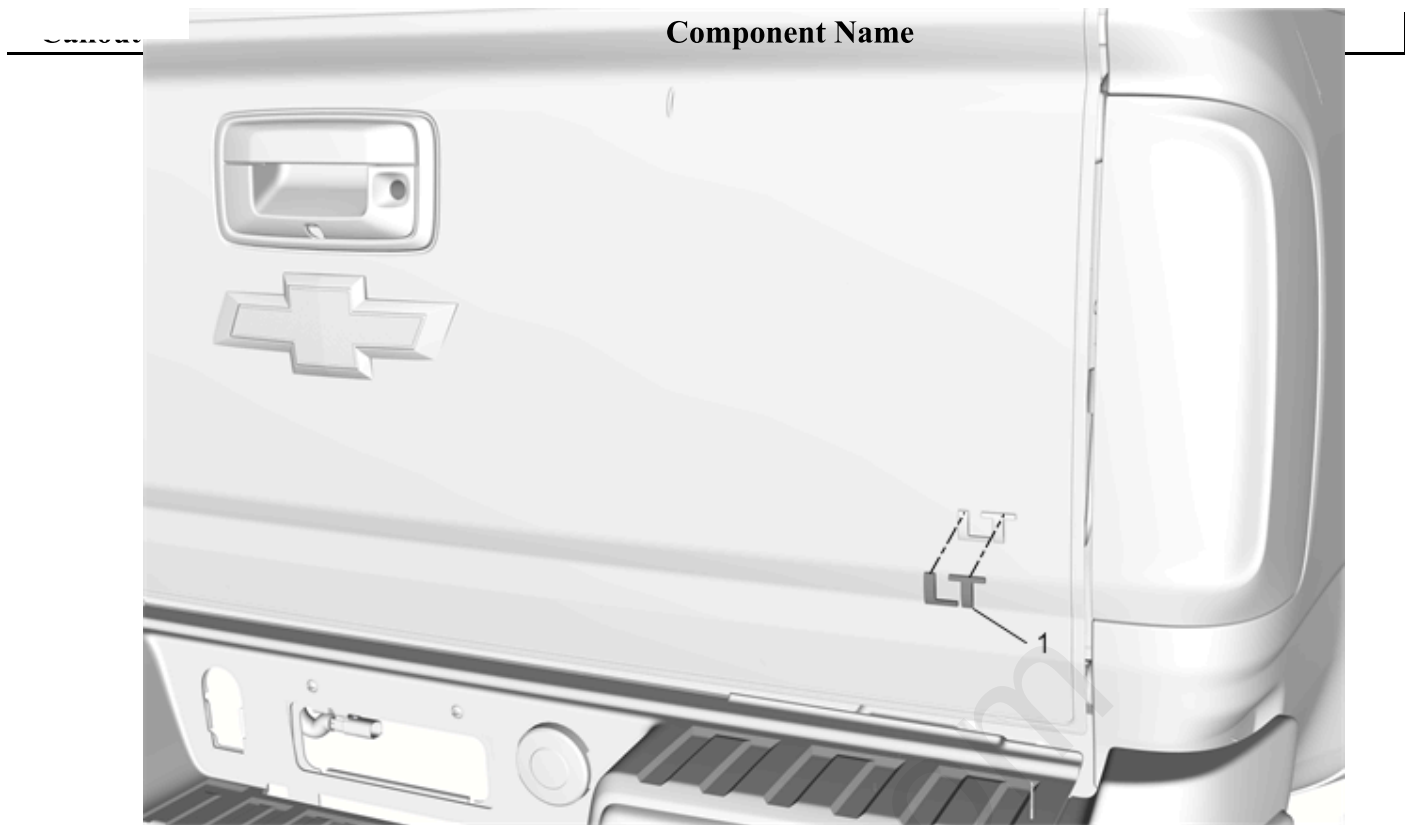


Fig. 21: Endgate Trim Level Nameplate (LT)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Endgate Trim Level Nameplate (LT) CAUTION: Refer to Exterior Trim Emblem Removal Caution . Procedure 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate nameplate a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the endgate nameplate to ensure full adhesion is made.

ENDGATE TRIM LEVEL NAMEPLATE REPLACEMENT (SLE)

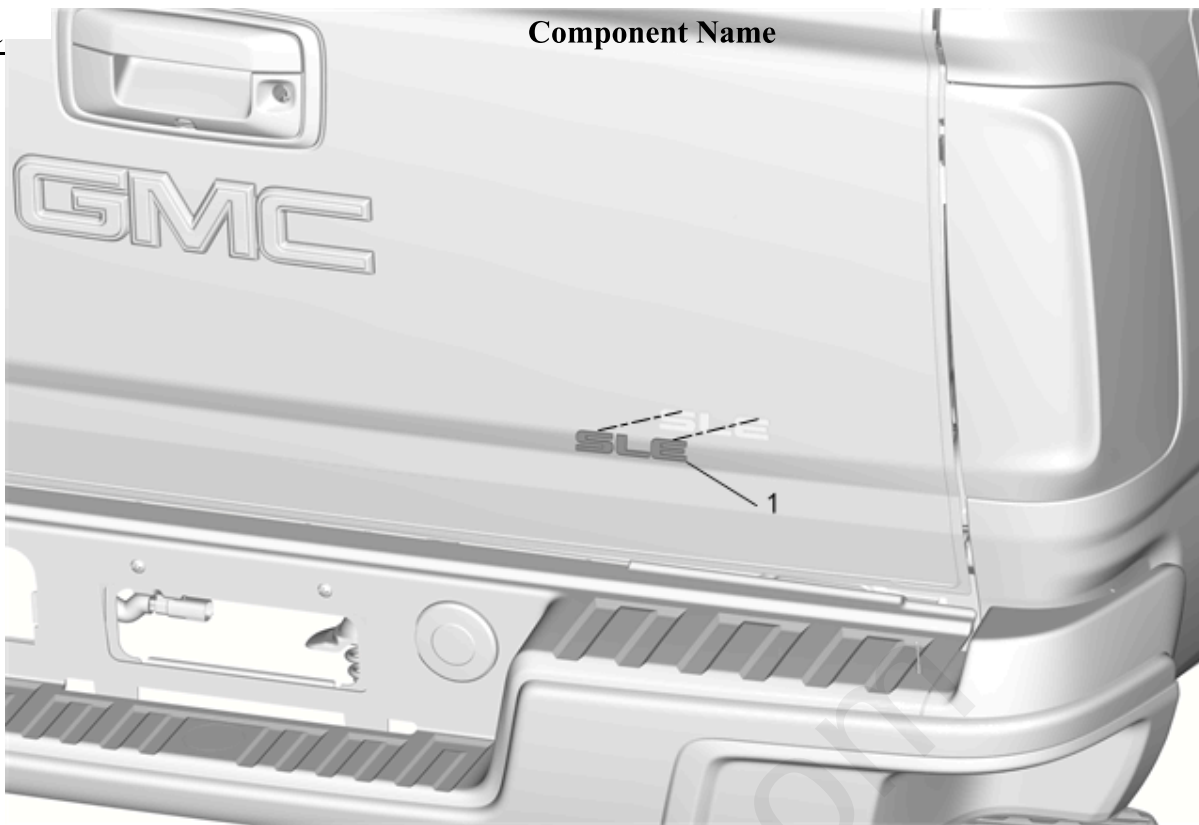


Fig. 22: Endgate Trim Level Nameplate (SLE)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Endgate Trim Level Nameplate (LT) CAUTION: Refer to Exterior Trim Emblem Removal Caution . Procedure 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate trim level nameplate a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the endgate trim level nameplate to ensure full adhesion is made.

ENDGATE TRIM LEVEL NAMEPLATE REPLACEMENT (SLT)

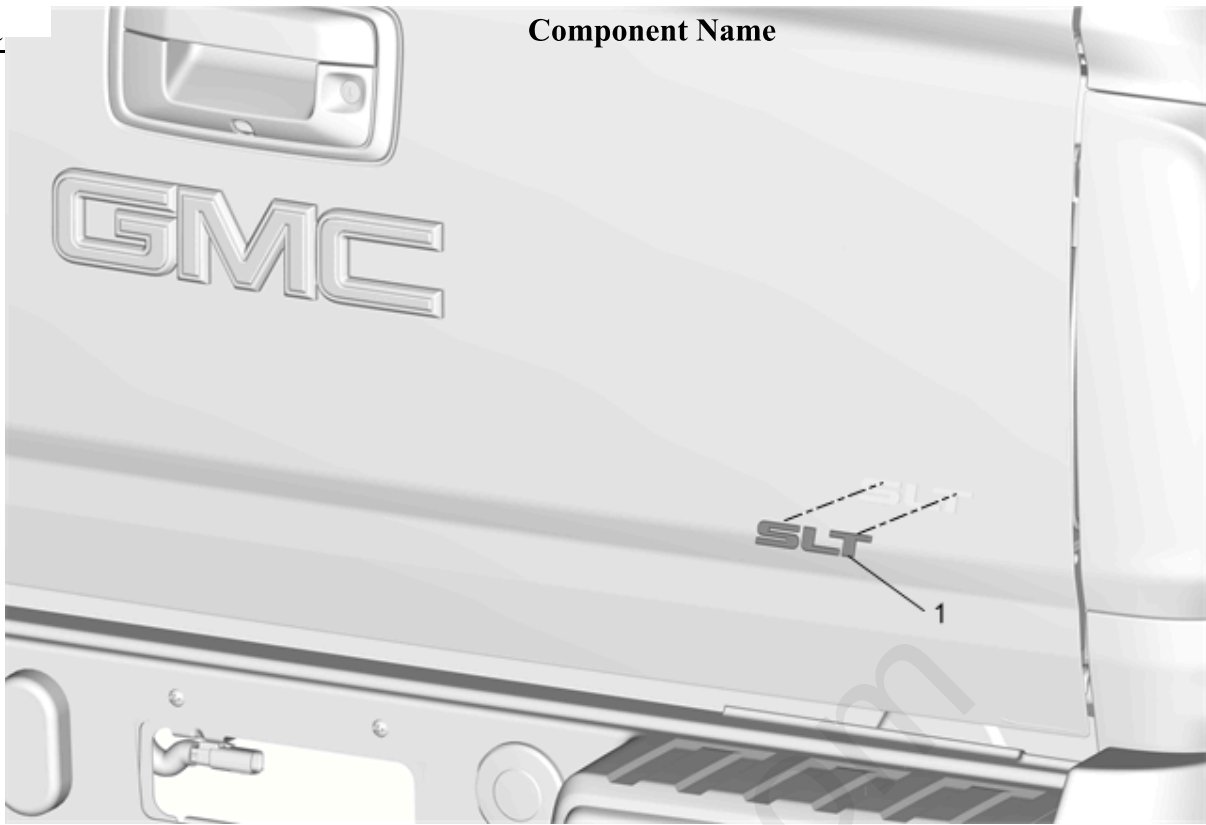


Fig. 23: Endgate Trim Level Nameplate (SLT)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Endgate Trim Level Nameplate (LT) CAUTION: Refer to Exterior Trim Emblem Removal Caution . Procedure 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate trim level nameplate a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the endgate trim level nameplate to ensure full adhesion is made.

FRONT GRILLE REPLACEMENT (COLORADO)

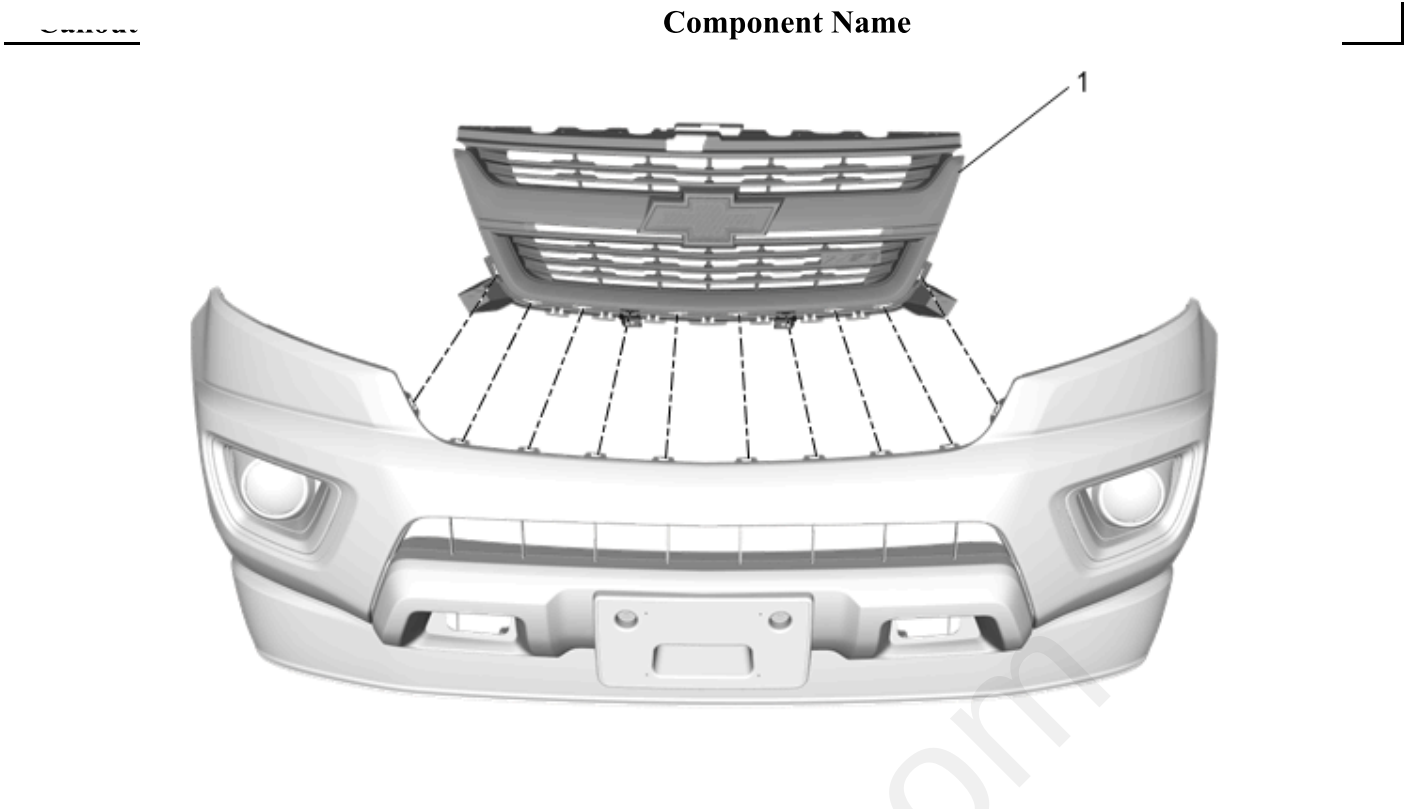


Fig. 24: Front Grille (Colorado)
Courtesy of GENERAL MOTORS COMPANY

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Front Bumper Fascia Replacement (Chevrolet)</u>	
1	Front Grille Procedure 1. Place the bumper fascia face down on a clean protective surface. 2. Using a suitable trim tool, release the locking tabs while carefully pulling the front grille from the front fascia. NOTE: Each individual front bumper fascia tab must be secure to each slot in the radiator grille prior to reassembly of the fascia to the vehicle.

FRONT GRILLE REPLACEMENT (CANYON)

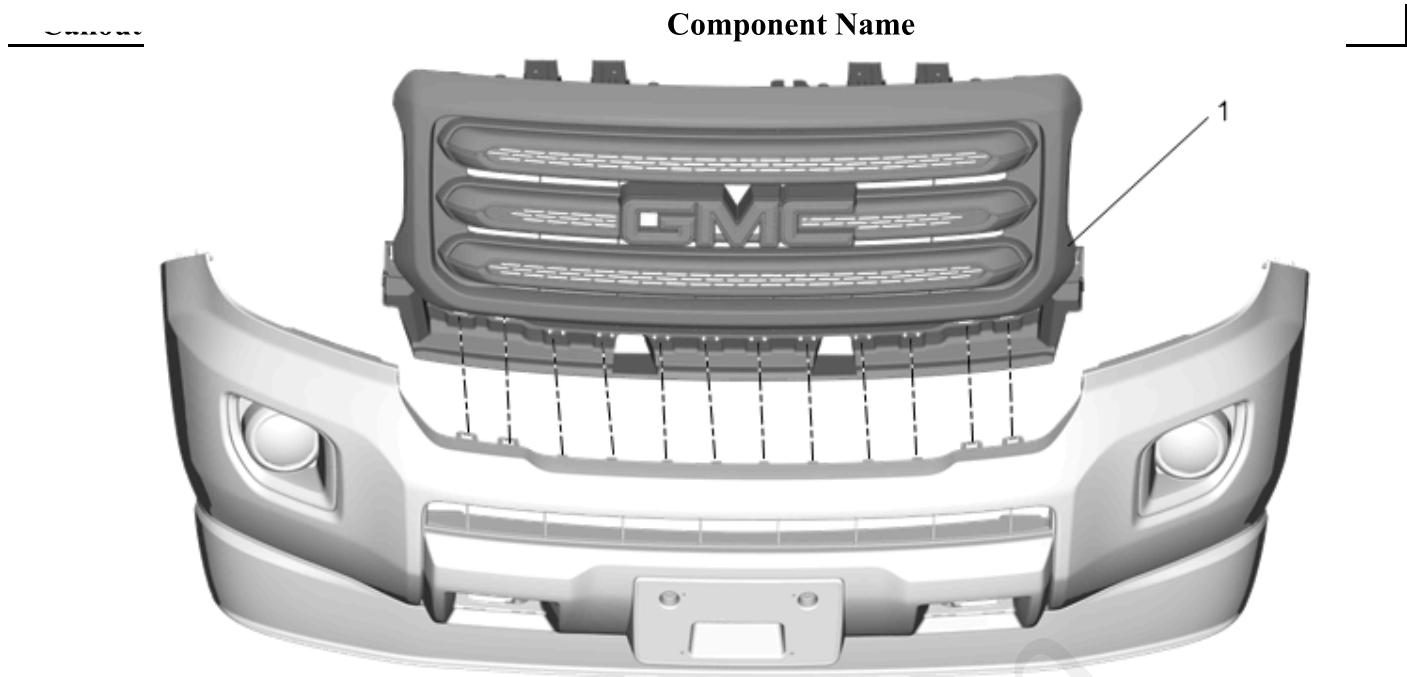


Fig. 25: Front Grille (Canyon)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Front Bumper Fascia Replacement (GMC)	
1	Front Grille Procedure 1. Place the bumper fascia face down on a clean protective surface. 2. Using a suitable trim tool, release the locking tabs while carefully pulling the front grille from the front fascia. NOTE: Each individual front bumper fascia tab must be secure to each slot in the radiator grille prior to reassembly of the fascia to the vehicle.

PICKUP BOX SIDE UPPER MOLDING REPLACEMENT

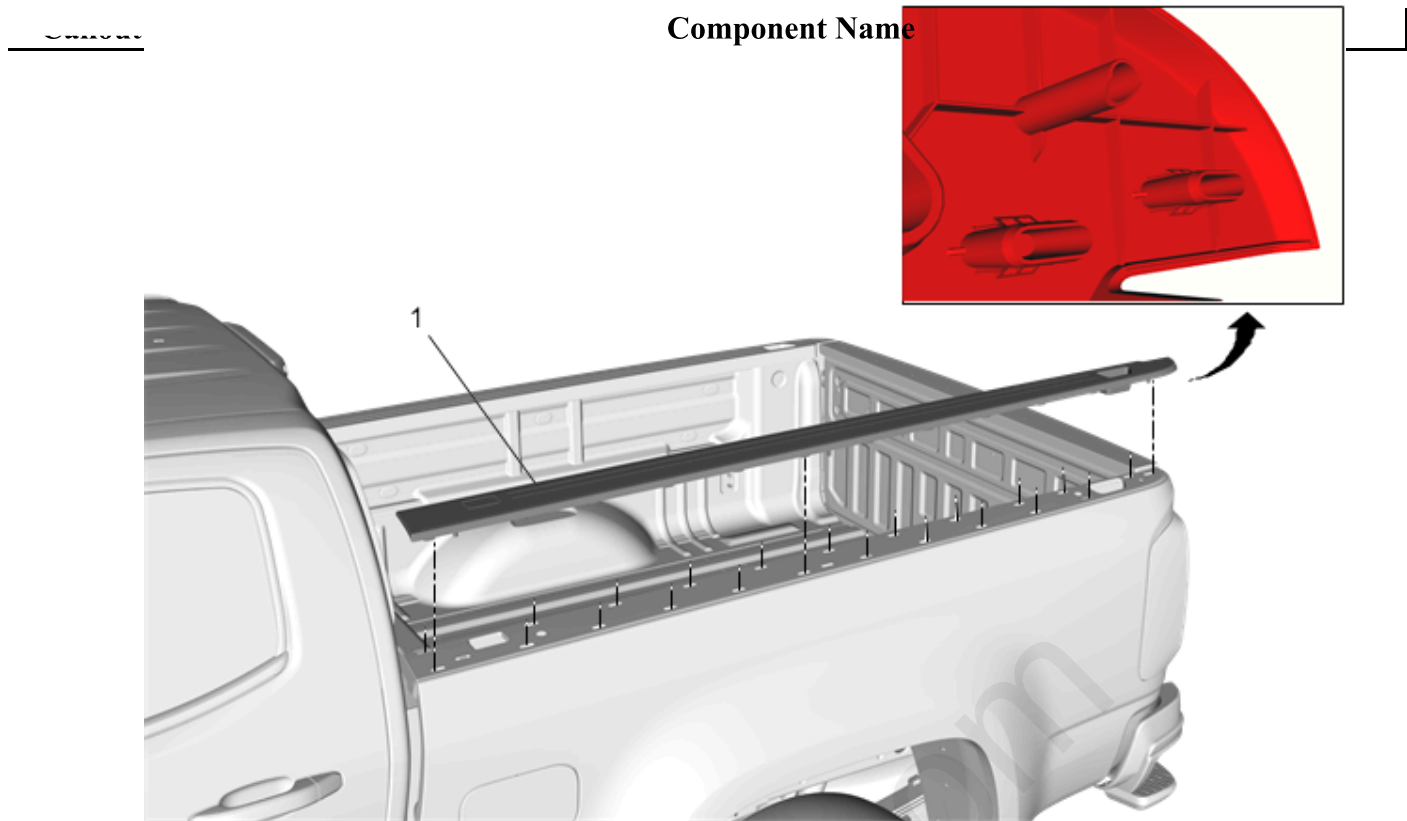


Fig. 26: Pickup Box Side Upper Molding
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Pickup Box Side Upper Molding CAUTION: Refer to Exterior Trim Emblem Removal Caution . Procedure With a trim type release tool start from the forward end of the pickup box side upper molding and release the locking tabs.

ROOF PANEL JOINT FINISH MOLDING REPLACEMENT

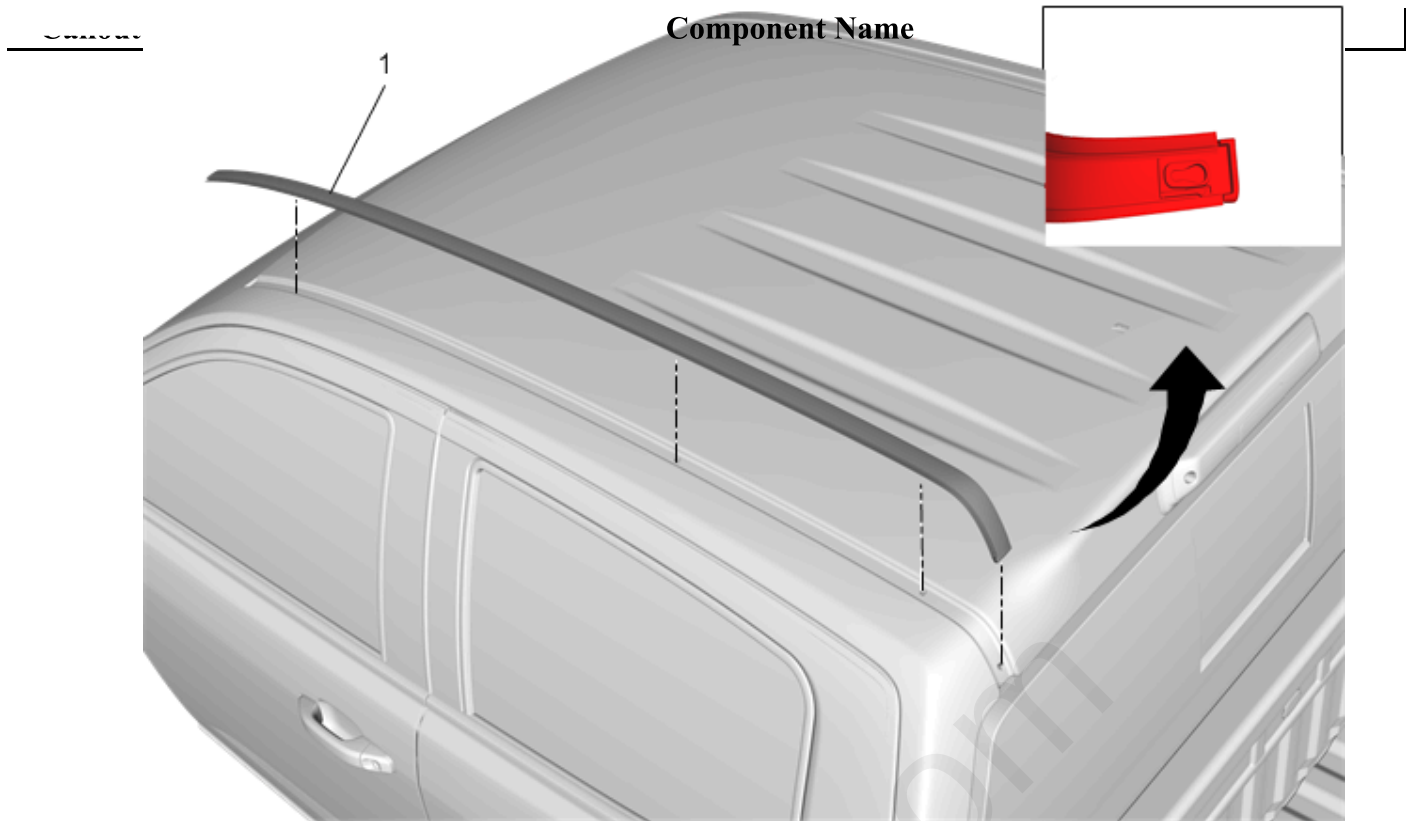


Fig. 27: Roof Panel Joint Finish Molding
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Roof Panel Joint Finish Molding Procedure 1. Apply masking tape to the rear window to protect from scratches. 2. Starting at the rearward end of the roof panel joint finish molding use a trim-type release tool to release the retainers from the roof panel weld studs. 3. Clean any debris from the roof panel joint.

PICKUP BOX ENDGATE MOLDING REPLACEMENT

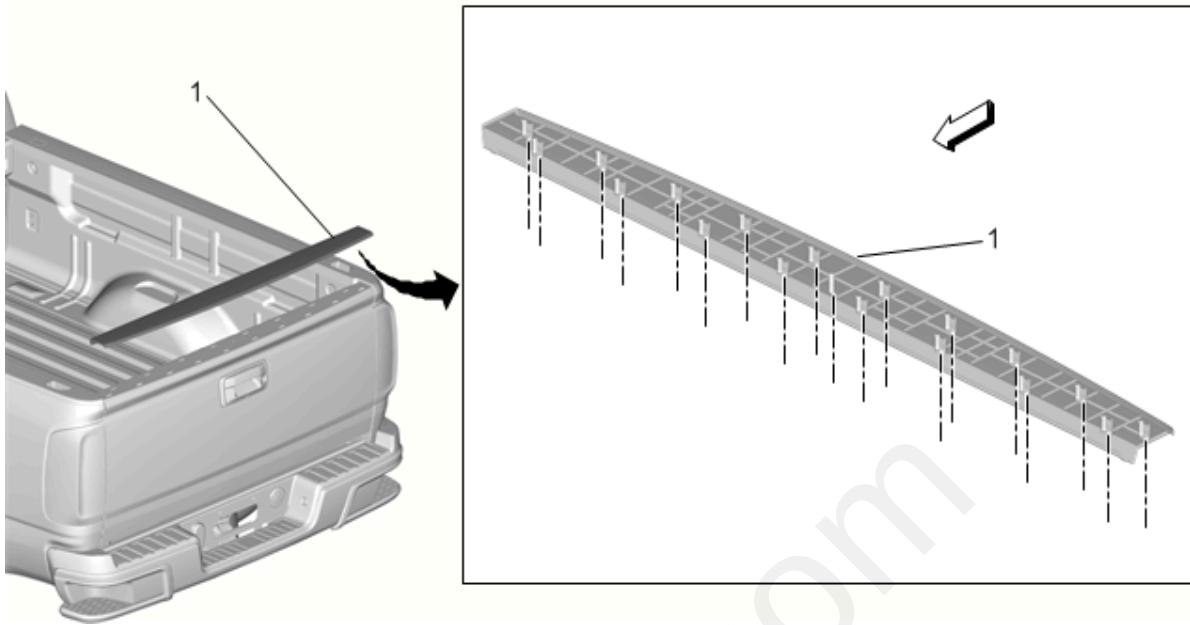


Fig. 28: Pickup Box Endgate Molding

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Pickup Box Endgate Molding CAUTION: Refer to Exterior Trim Emblem Removal Caution . Procedure 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the pickup box endgate molding. Use a plastic flat bladed tool to assist in removal. 3. Use a trim type release tool to disengage the 21 locking tabs. 4. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 5. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 6. Using the palm of the hand, firmly apply pressure evenly to the length of the pickup box endgate molding to ensure full adhesion is made.

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